

TC-U5



AEP Model

UK Model

E Model

Canadian Model

STEREO CASSETTE DECK

SPECIFICATIONS

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY SHADING AND  MARK ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ !

LES COMPOSANTS IDENTIFIÉS PAR UN TRAMÉ ET UNE MARQUE  SUR LES DIAGRAMMES SCHÉMATIQUES, LES VUES EXPLOSEES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DES SUPPLÉMENTS PUBLIÉS PAR SONY.

GENERAL

Power Requirements: 120 V ac, 60 Hz (Canadian model)
110, 120, 220, 240 V ac, 50/60 Hz
(AEP, UK, E model)

Power Consumption: 13 W (Canadian model)
14 W (AEP, UK, E model)

Dimensions: Approx. 410 (w) x 145 (h) x 260 (d) mm
16 ¼ (w) x 5 ¾ (h) x 10 ¼ (d) inches
including projecting parts and controls

Weight: Approx. 6 kg, 13 lb 4 oz

TAPE RECORDER SECTION

Track: 4-track 2-channel stereo

Fast Forward

Rewind Time: Approx. 90 seconds with Sony cassette C-60

— Continued on page 2 —

'Dolby' and the double-D symbol are the trade marks of Dolby Laboratory Inc. Noise reduction system manufactured under license from Dolby Laboratory Inc.

SONY
SERVICE MANUAL

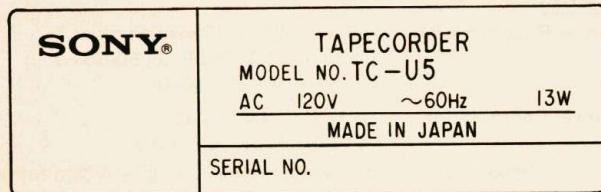
Frequency Response:	DOLBY NR OFF With Ferri-Chrome cassette 20–17,000 Hz (NAB) 30–15,000 Hz ± 3 dB (NAB) 30–15,000 Hz (DIN)	Total Harmonic Distortion: 1.3 %
	With chromium dioxide cassette 20–17,000 Hz (NAB) 30–15,000 Hz ± 3 dB (NAB) 30–15,000 Hz (DIN)	Record Bias Frequency: 105 kHz
	With standard cassette 20–14,000 Hz (NAB) 30–13,000 Hz (DIN)	Inputs: MIC (phone jacks) 2 sensitivity 0.25 mV (-70 dB) for a low-impedance microphone
Wow and Flutter:	0.06 % WRMS (NAB) ± 0.16 % (DIN)	LINE IN (phone jacks) 2 sensitivity 77.5 mV (-20 dB) input impedance 50 kΩ
S/N Ratio:	DOLBY NR OFF With Ferri-Chrome cassette 58 dB at peak level (NAB) 56 dB (DIN)	Outputs: LINE OUTPUT (phone jacks) 2 output level 0.44 V (-5 dB) at load impedance 100 kΩ suitable load impedance more than 10 kΩ
	With chromium dioxide cassette 54 dB (NAB)	HEADPHONES 1 output level -28 dB at load impedance 8 Ω
	DOLBY NR ON Improved by 5 dB at 1 kHz, 10 dB above 5 kHz	REC/PB Jack (DIN): Input impedance less than 10 kΩ Output impedance less than 10 kΩ

0 dB = 0.775 V

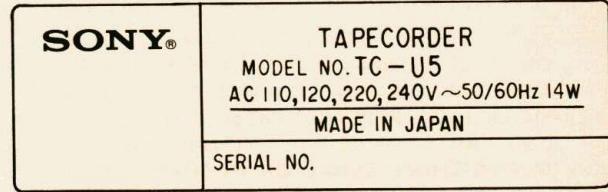
MODEL IDENTIFICATIONS

Specification Label

Canadian model



AEP, UK, E model



SECTION 1 OUTLINE

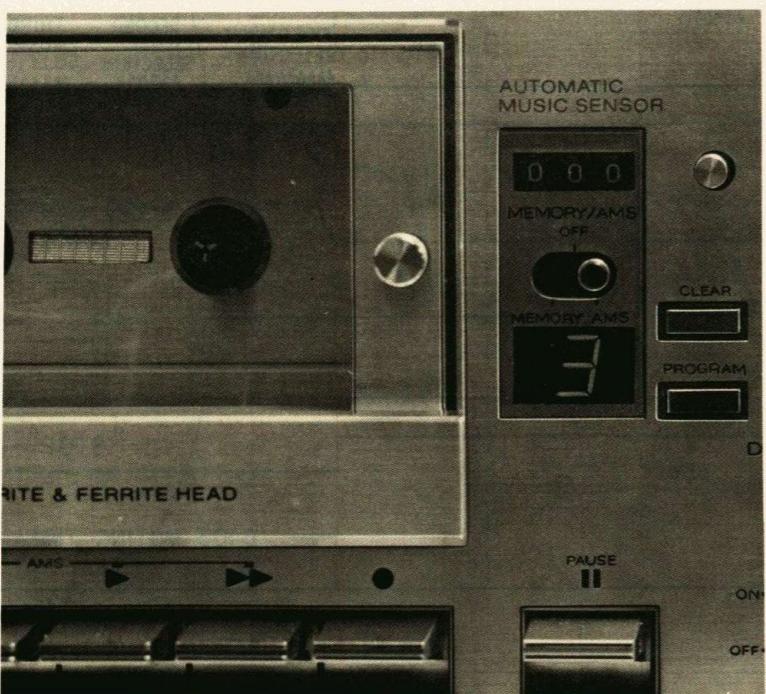
1-1. AMS (Automatic Music Sensor) CIRCUIT DESCRIPTION

(1) Outline

The AMS circuit counts the number of music selection recorded on a cassette tape by detecting the unrecorded segment between music selections. The AMS circuit can thus find the start of any desired selection on the tape by going either forward or in reverse to search out the unrecorded segment just ahead of the selection.

The major component in this circuit is the up-down counter (IC501—See accompanying block diagram.) which is capable of addition and subtraction operations.

IC501 memorizes the number (1 through 9) of desired selection by depressing PROGRAM button. The forward (►) and fast forward (►►) buttons are depressed together to put the tape into fast forward playback mode (that is, high speed playback



of recorded programs). When a blank section is detected, a dc pulse signal is generated, resulting in the up-down counter (IC501) subtracting "1" from the preset program number. The counter will thus count backwards, reaching "0" at the beginning of the desired selection. At this point, the fast forward button (only) is released as a result of a "fast forward release" signal being passed from IC501 to the STOP solenoid.

Since the tape deck is designed to hold the forward button when the fast forward button is released, the mode changes to playback.

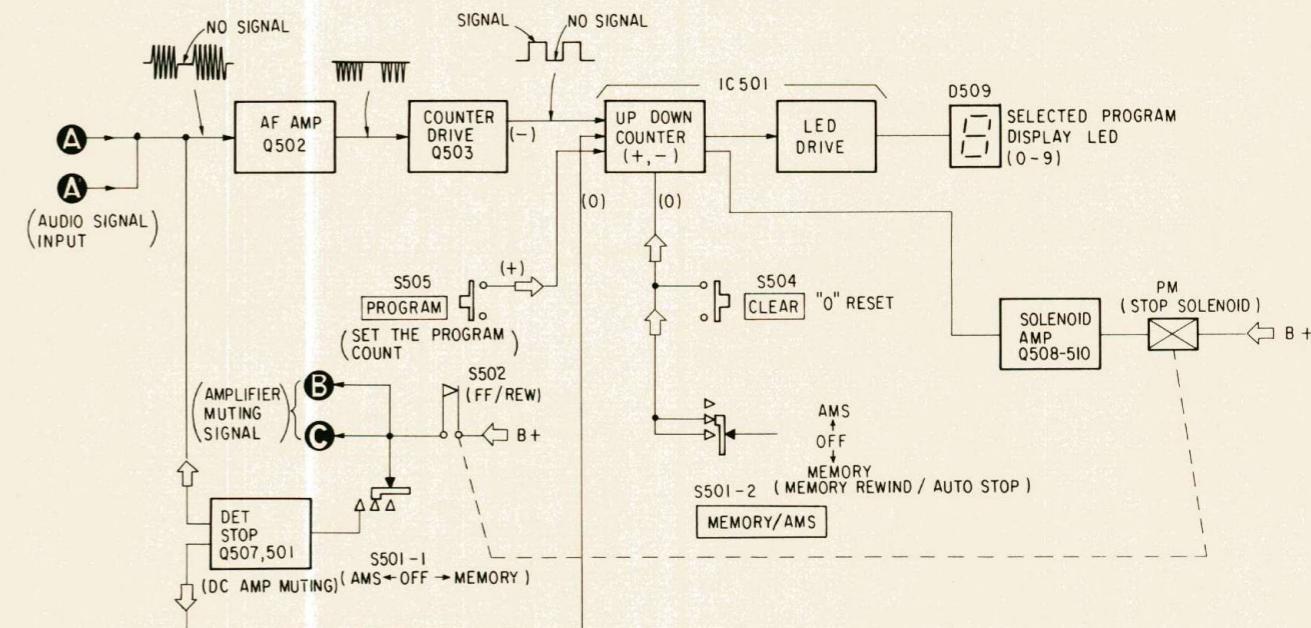
This function can start at any desired selection of the tape in either fast forward or rewind mode.

Note: During AMS mode, the bias oscillator stops automatically to prevent the erasure of any recorded portion.

(2) Block Diagram of AMS Section

This diagram outlines the program selection section. If program number is preset by S505 and S501 is preset in AMS position, and the fast forward and forward buttons are depressed together, the AMS circuit will activate.

The program number (addition) set by S505 is



(3) Circuit Operation Details

- When the MEMORY/AMS switch (S501) is in the OFF position:

In this position the AMS circuit will not operate. This is because the AMS circuit input signal **A** is cut off by Q501 (which is turned on by Q507 turning off). Therefore, even if the fast forward and forward buttons or the rewind and forward buttons are depressed together, the tape deck will only change to fast forward or rewind mode. That is, although the S502 leaf switch releasing AMS signal muting is on, and the muting release current is passed to Q507, the AMS input signal remains muted because S501-1 has already been turned off.

- When the MEMORY/AMS switch (S501) is in the AMS position:

The AMS circuit input signal is passed to Q502 since Q507 has been turned on and Q501 turned off. 0 (zero) is displayed in the LED display since S501-2 opens the RBI (display inhibit) terminal of IC501. The number counted up or down by IC501 is displayed in the LED display by the up-down counter drive amplifier of IC501. Note that whenever the power supply is turned on,

reduced one by one (subtraction) by input signals (generated by the blank portion on the tape between the music selections).

When the counter counts down to "0", the tape deck will enter in stop mode, and then in playback mode.

A, **A** audio signal input
B, **C** amplifier muting signal

the IC501 counter will be reset automatically, hence resulting in the display of the number 0 (zero). IC501 resetting is effected by the reset terminal (7) connected to ground. As C509 is charged up, terminal (7) needs to be at ground potential for only a short time after the power switch is turned on. In other words, IC501 is cleared (reset) automatically prior to any display of figures in the LED display during AMS mode.

- Program Switch S505:

When this switch is pressed, the charge on C512 is discharged, resulting in a single "count up" input signal being applied to IC501 via the UP IN terminal (1). That number (same as shown in the LED display) is thus memorized by the counter.

When the power supply is turned on in this case, terminal (1) of IC501 attains high voltage level sooner than the reset terminal. This is necessary because otherwise (i.e. if reset occurred first), a "1" rather than a "0" would be entered already.

- Clear Switch S504:

When this switch is pressed, the charge on C509 is discharged, resulting in a "reset" pulse signal being applied to the reset terminal of IC501.

- Q505 and Q506:

These two transistors, connected to the RBI (display inhibit) terminal, are employed to prevent any unstable operation when the power supply is turned on with the S501 mode switch in the AMS position. Even if the inhibit action is released during AMS mode, Q506 will turn on, and the inhibit terminal remains connected to ground until the completion of automatic reset. Q506 will remain on until C510 (connected to the base of Q505) has charged up. When this circuit fails to operate correctly, there is an easy way to detect the problem: the STOP solenoid will operate intermittently when the power supply is turned on.

- Q508-511:

The group of transistors (Q508-511) connected to the STOP solenoid (PM) constitute the solenoid drive circuit. D. OUT and PM. OUT signals are passed to this circuit from IC501, D. OUT being the solenoid drive pulse signal, and PM. OUT is the DC B+ power supply.

- Fast Forward (or Rewind) Playback During AMS Mode (Tape loaded):

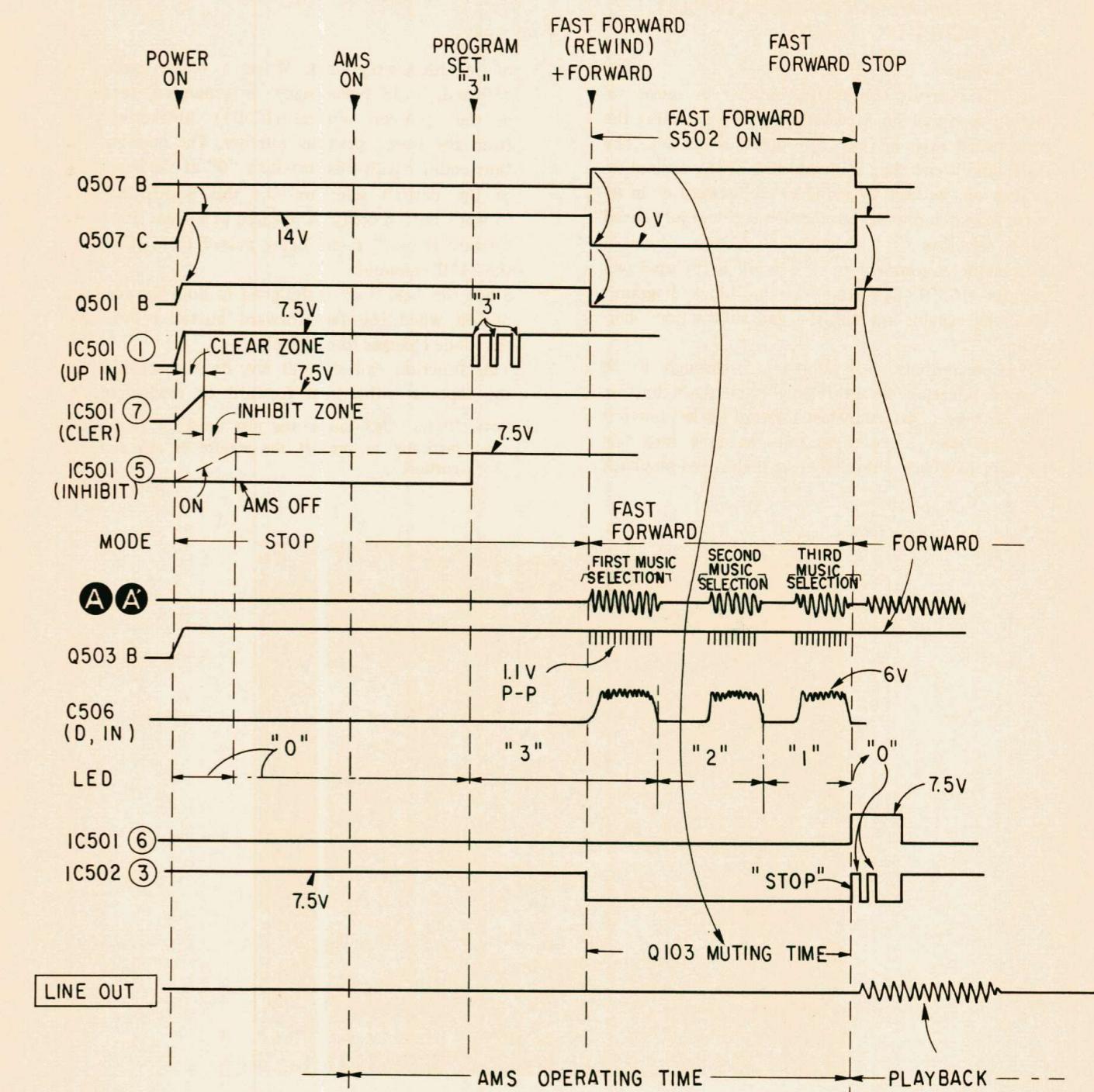
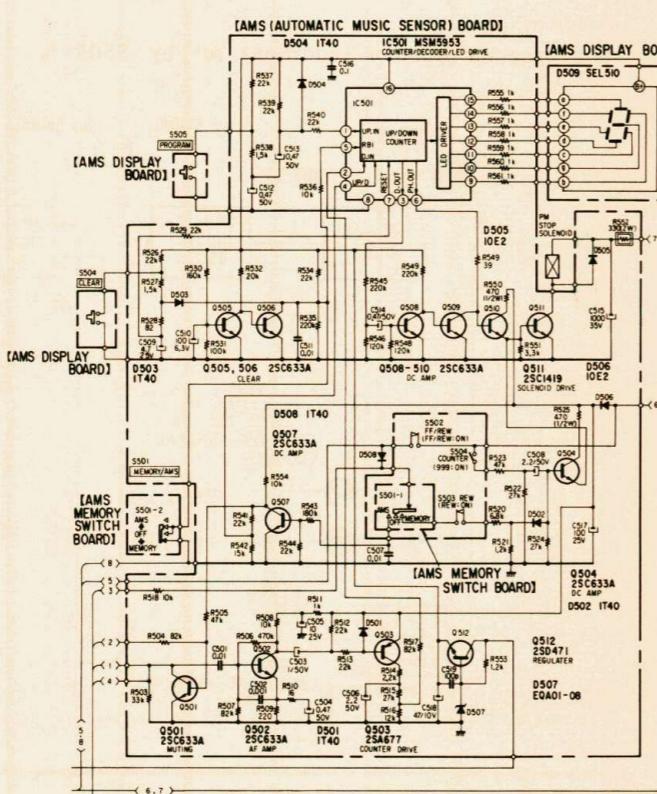
When S501 is in the AMS position, S502 is turned on, resulting in Q507 turned on and Q501 turned off, thereby putting the tape deck into high speed playback mode. Since Q501 is turned off, the playback signal is amplified by Q502, with the output (appearing at the collector) used to drive Q503. Since Q503 (PNP) requires no (+) pulses, only (-) pulses are applied to Q503 via the D501 clamping diode.

C506 is charged up by a (+) pulse output at the collector of Q503. The dc components of signal which is smoothed by C506 will consequently disappear when the audio signal ceases (at the unrecorded sections of the tape), being reduced to zero within a suitable time constant [$C506 \times (R516 + R517) = 0.1 \text{ sec}$]. This then serves as the subtraction input signal applied to IC501. In this way, the number of the preset program is reduced one by one by subtraction operations.

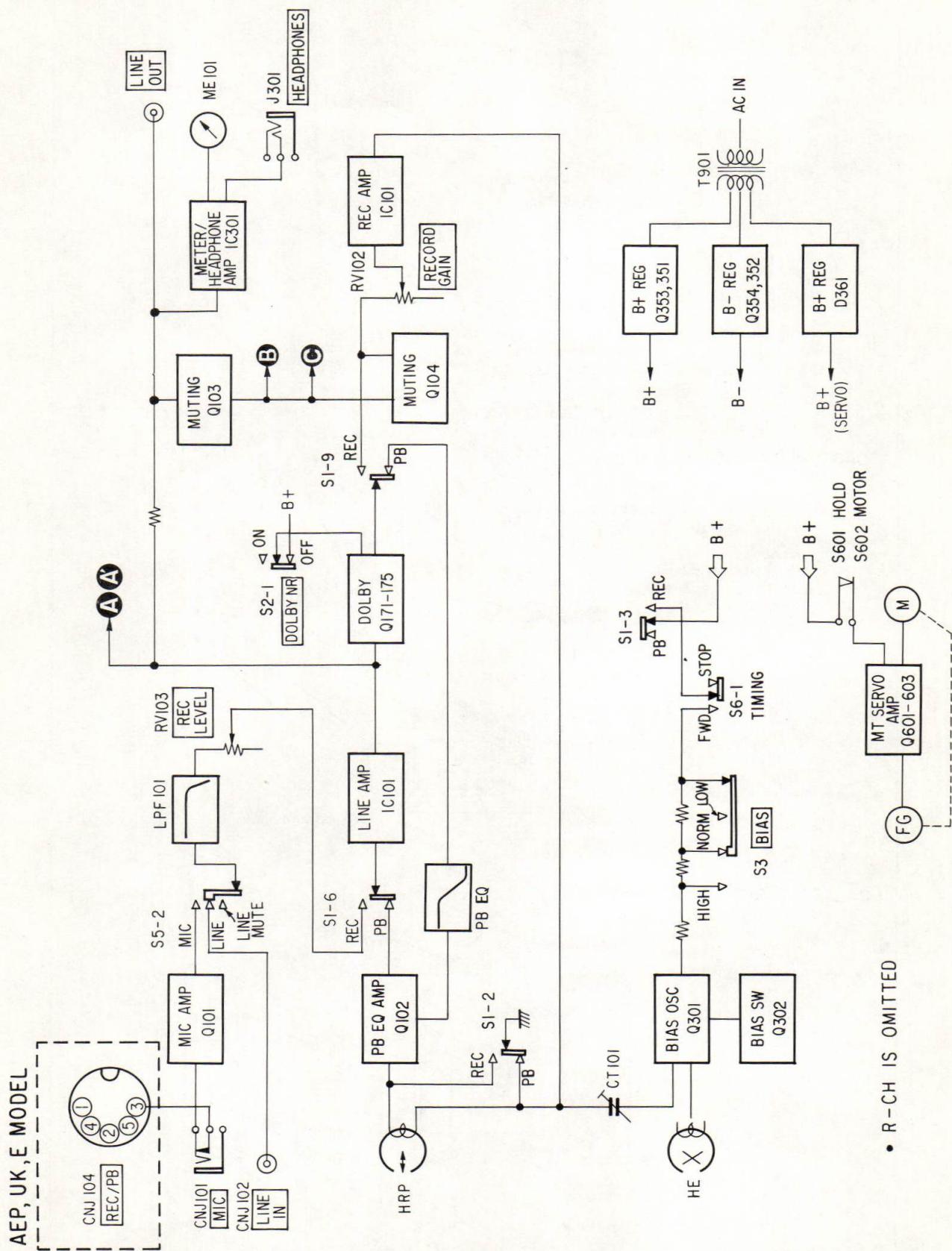
- Fast Forward (Rewind) Mode to Playback Mode

Upon completion of the subtraction operations, a B+ output signal of IC501 appears at PM. OUT, and an fast forward (rewind) release output signal appears at the same time at D. OUT. The fast forward (or rewind) mode is thus released.

- See the following diagram for the relevant time charts.

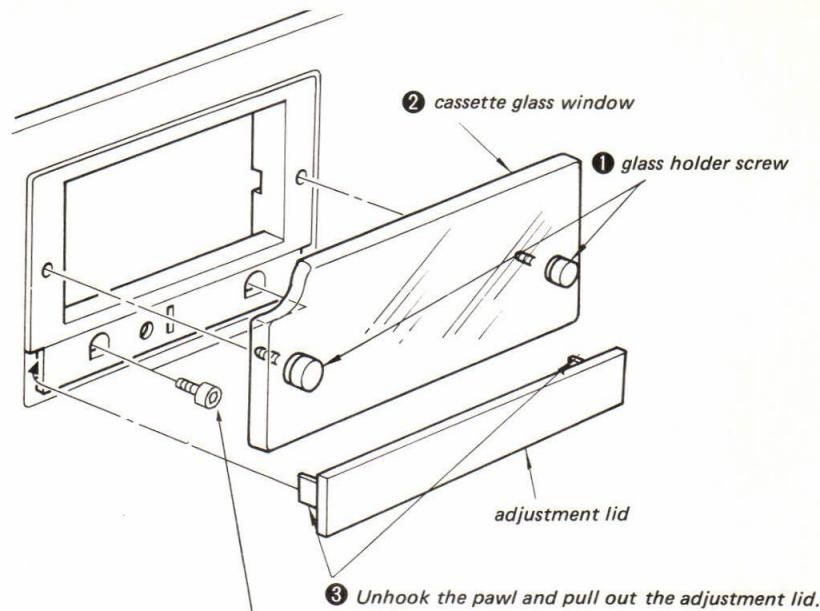


1-2. BLOCK DIAGRAM OF TAPE RECORDER SECTION

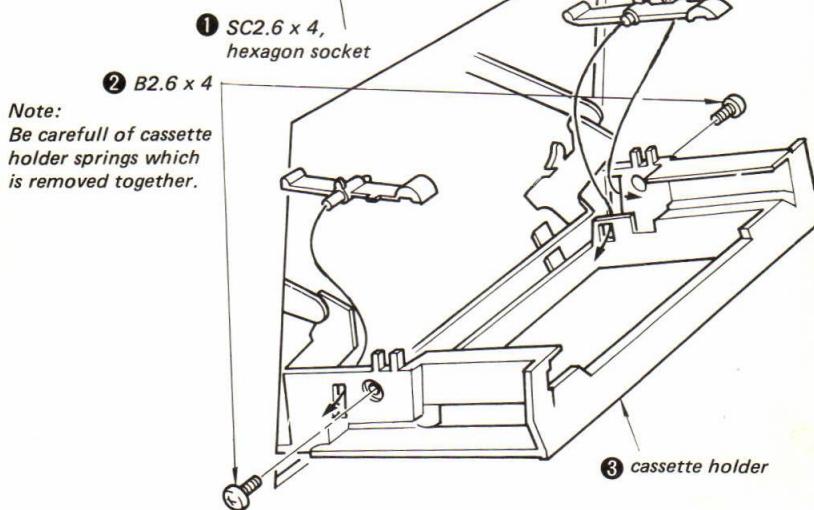


SECTION 2 DISASSEMBLY

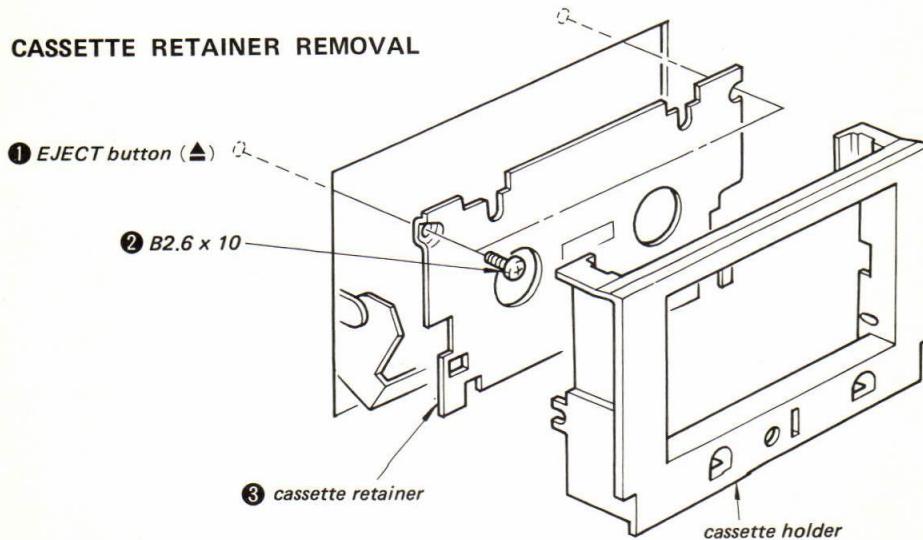
CASSETTE GLASS WINDOW AND ADJUSTMENT LID REMOVAL



CASSETTE HOLDER REMOVAL



CASSETTE RETAINER REMOVAL



SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENT

PRECAUTION

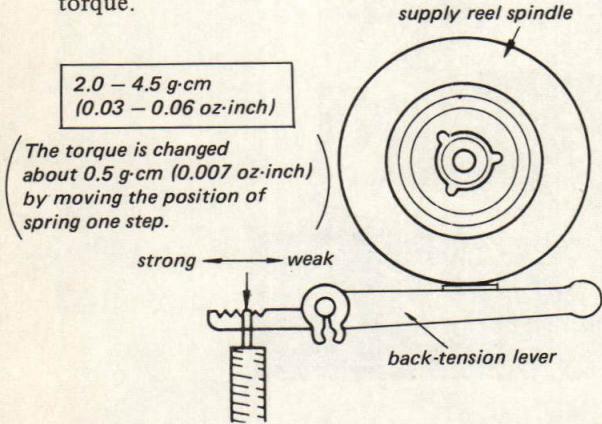
1. Clean the following parts with a denatured-alcohol-moistened swab:

record/playback head	pinch roller
erase head	rubber belts
capstan	idle
2. Demagnetize the record/playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply a suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Forward Back-tension Torque Adjustment

— Playback Mode —

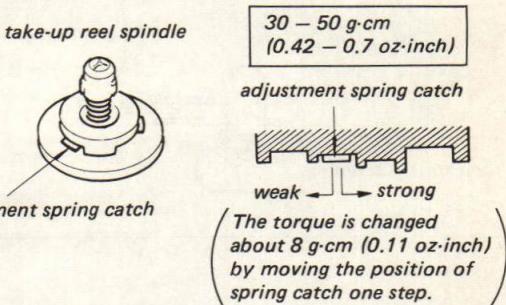
1. Place the type CQ-102A cassette torque meter in the set.
2. Adjust the spring-hook position for specified torque.



Forward Torque Adjustment

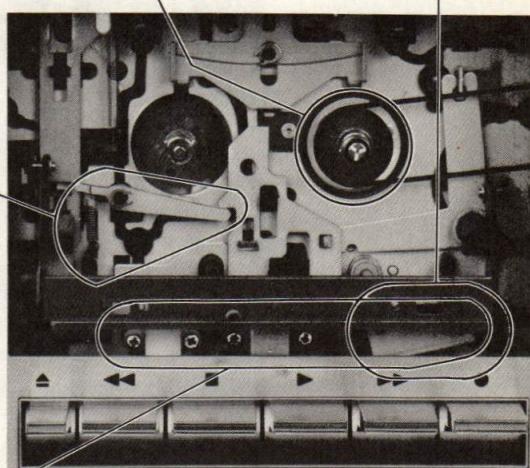
— Playback Mode —

1. Place the type CQ-102A cassette torque meter in the set.
2. Adjust the position of the adjustment spring catch for specified torque.



Pinch Roller Pressure Measurement

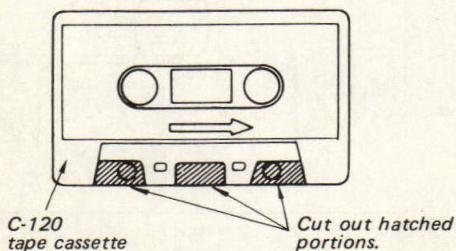
Specification: 310 - 390 g (11 - 13.7 oz)



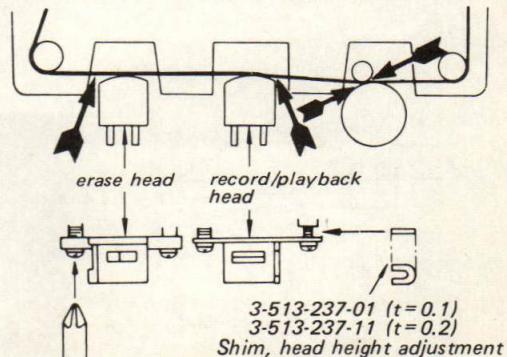
Head Height Adjustment

— Playback Mode —

1. Prepare an adjustment cassette as shown below.

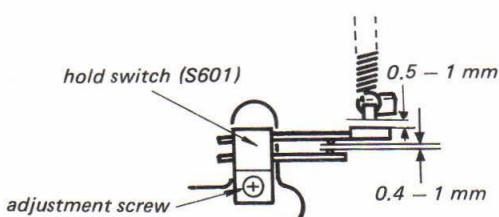


2. In playback mode and viewing from the front, adjust the head heights to eliminate tape curl and tape twist at arrowed portions.

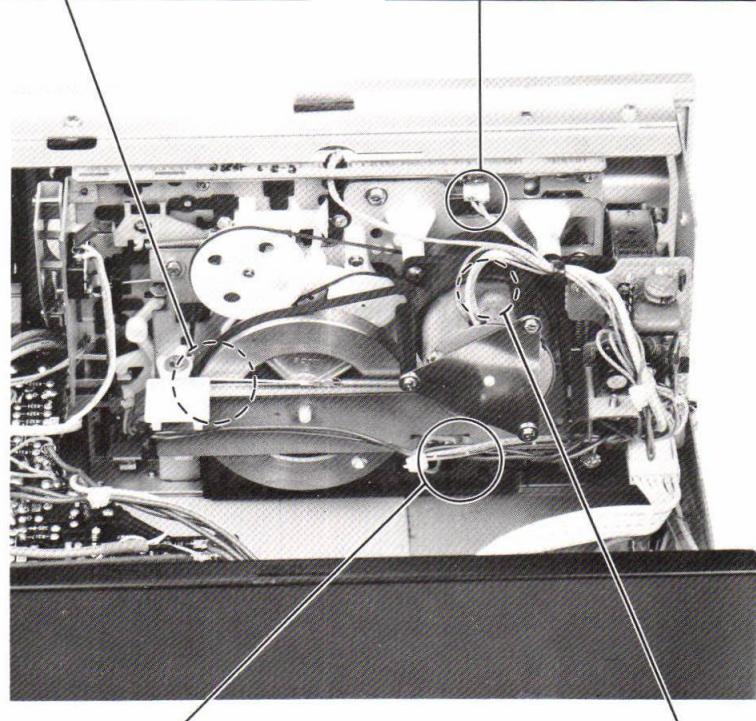
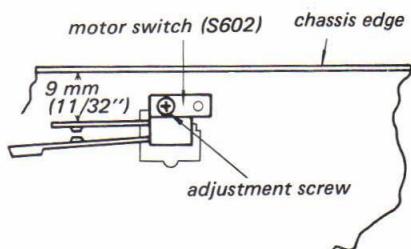


Hold Switch (S601) Position Adjustment**— Stop Mode —**

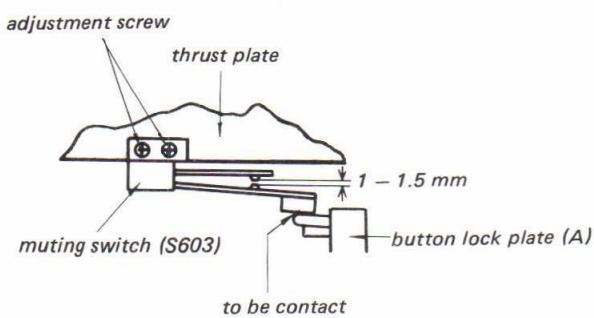
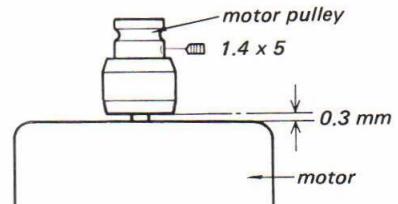
Adjust the switch position for specified clearance.

**Motor Switch (S602) Position Adjustment****— Stop Mode —**

Adjust the switch angle for specified distance.

**Muting Switch (S603) Position Adjustment****— Stop Mode —**

Adjust the switch angle for specified clearance.

**Motor Pulley Height Adjustment**

3-2. ELECTRICAL ADJUSTMENTS

Note: The adjustment should be performed in the order given in this service manual.
The adjustments should be performed for both L-CH and R-CH.

BIAS and EQ switch settings in accordance with tape used are as follows.

Tape	BIAS switch	EQ switch
CS-10 (HF)	NORMAL	NORMAL
CS-20(CrO ₂)	HIGH	CrO ₂
CS-30(Fe-Cr)	NORMAL	Fe-Cr

Switches and controls should be set as follows unless otherwise specified.

DOLBY NR switch:	OFF
EQ switch:	NORMAL
BIAS switch:	NORMAL

Standard Record:

Deliver the standard input signal level to the input jack and set the REC LEVEL control to obtain the standard output signal level.

Standard Input Level

	MIC	LINE IN
source impedance	300Ω	10kΩ
input level	0.77mV(-60dB)	0.25V(-10dB)

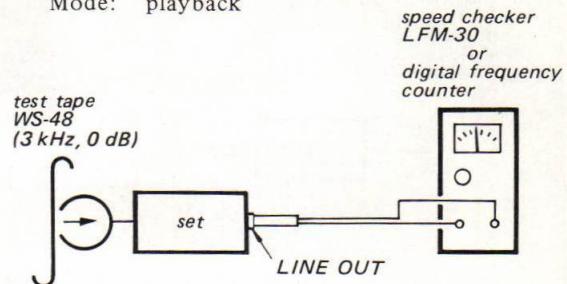
Standard Output Level

	LINE OUT	HEAD-PHONES
load impedance	100kΩ	8Ω
output level	0.44V(-5dB)	39mV(-26dB)

Tape Speed Adjustment

Procedure:

Mode: playback



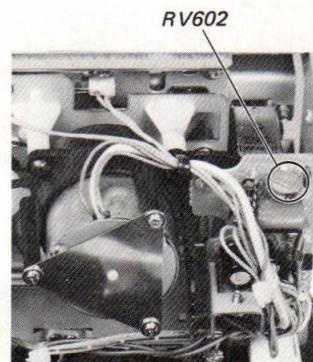
Specification:

Speed checker	Digital frequency counter
-0.7 - +0.7%	2,980 - 3,020Hz

Frequency difference between beginning and end of tape should be within 0.7% (20Hz).

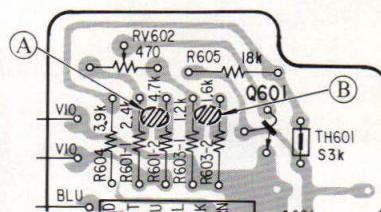
Adjustment Location:

— servo control board —



If correct tape speed can not be obtained by adjusting RV602, change solder bridge to (A) or (B)

— servo control board —

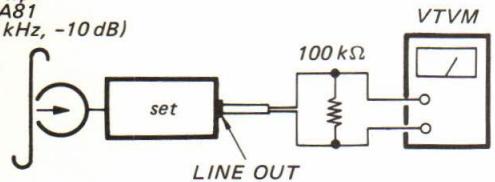


Pattern connection	Tape speed
(A)	fast
(B)	slow

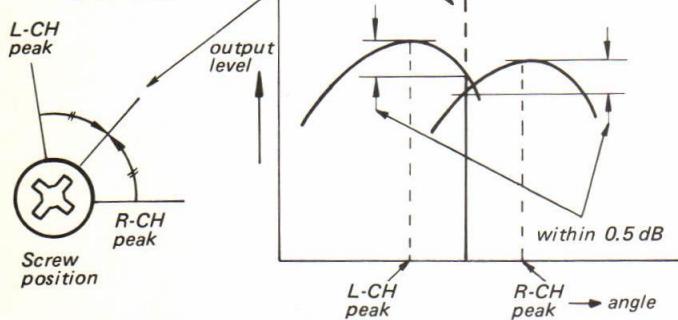
Record/playback Head Azimuth Adjustment**Procedure:**

1. Mode: playback

*test tape
P-4-A81
(6.3 kHz, -10 dB)*

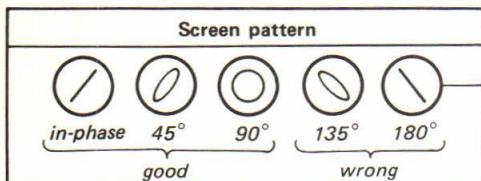
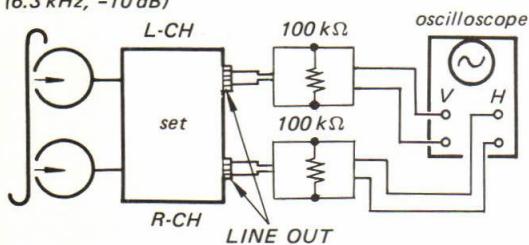
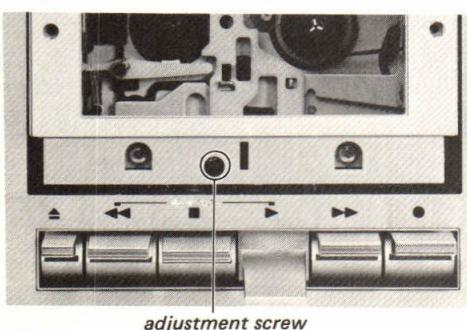


2. Turn the adjustment screw for the maximum level and set it to the mechanical mid position between L-CH and R-CH peak positions.



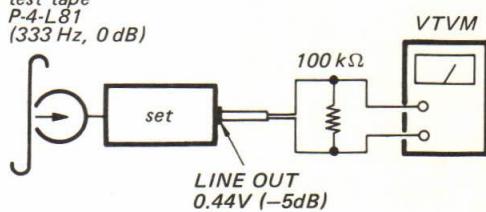
3. Mode: playback

*test tape
P-4-A81
(6.3 kHz, -10 dB)*

**Adjustment Location:****Playback Level Adjustment****Procedure:**

- Mode: playback

*test tape
P-4-L81
(333 Hz, 0 dB)*

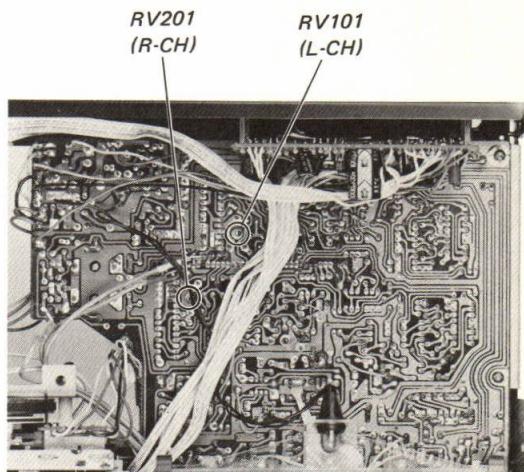
**Specification:**

LINE OUT level: 0.52 – 0.59V
(-3.5 – -2.5dB)

Check that LINE OUT level does not change in playback mode while changing the mode from playback to stop several times.

Adjustment Location:

– record/playback amp board –



Playback Equalizer Adjustment

Procedure:

Mode: playback

test tape
P-4-A81
(6.3 kHz, -10 dB)

Specification:

EQ switch	LINE OUT level
NORMAL	0.17 – 0.18V (-13.2 – -12.8dB)

Adjustment Location:
– record/playback amp board –

Pattern connection	6.3 kHz level
Ⓐ, Ⓑ	up
Ⓐ	down
(open)	down

R-CH L-CH

Level Meter Calibration

Procedure:

- Mode: record

- Change the pattern connection for 0VU reading on the level meter.

Pattern connection	LEVEL meter reading
(open)	up
Ⓐ	up
Ⓑ	down
Ⓐ, Ⓑ	down

Adjustment Location:
– record/playback amp board –

Record Bias Adjustment

Procedure:

- Mode: standard record (See page 11)

- Mode: playback

Adjust CT101 (L-CH) and CT201 (R-CH) to make 10kHz and 1kHz signal output levels equal.

Adjustment Location:
– record/playback amp board –

Note: If necessary, change solder bridge to Ⓑ.

– record/playback amp board –

Record Level Adjustment

Procedure:

- Mode: standard record (See page 11)

- Mode: playback

Adjust RV102 (L-CH) and RV202 (R-CH) to obtain the specified VTVM reading.

Specification:

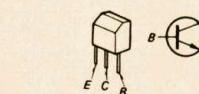
LINE OUT level:

Tape	LINE OUT level
CS-10	0.41 – 0.46V (-5.5 – -4.5dB)
CS-20	0.31 – 0.44V (-8 – -5dB)
CS-30	0.39 – 0.49V (-6 – -4dB)

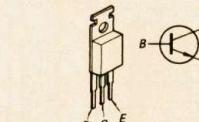
Adjustment Location:
– record/playback amp board –

- Replacement Semiconductors**
- For replacement, use semiconductors except in ().

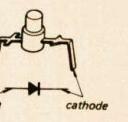
Q101, 102, 171
Q201, 202, 272 : 2SC1345



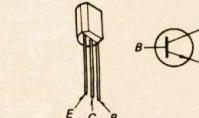
Q511: 2SC1061 (2SC1419)



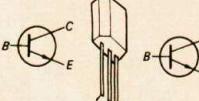
D301: SEL103R



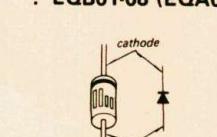
Q103, 104, 172–175
Q203, 204, 272–275 : 2SC1364
Q305



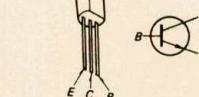
Q512: 2SC1474 (2SD471)



D306, 357, 358 : EQB01-06 (EQA01-06)
D361 : EQB01-21 (EQA01-21)
D507 : EQB01-08 (EQA01-08)



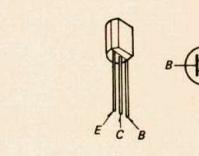
Q301: 2SC1474 (2SC1318)
Q351: 2SC1475



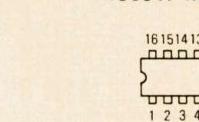
IC101, 201 : μPC4558C (μPC4558)
IC301



Q302, 353, 501
Q502, 504–510 : 2SC1364 (2SC633A)
Q601, 602



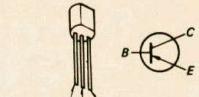
IC501: MSM5953



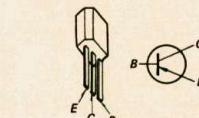
D101, 171, 201, 271 : 1T22AM (1T22)
D172, 173, 272, 273



Q352: 2SA684 (2SA773)



Q354, 503: 2SA678 (2SA677)



D303, 304, 307 : 1S1555 (1T40)



D501–504, 508, 601 : RD3A (RD3)

D305 : 10E2



A

B

C

D

E

F

G

H

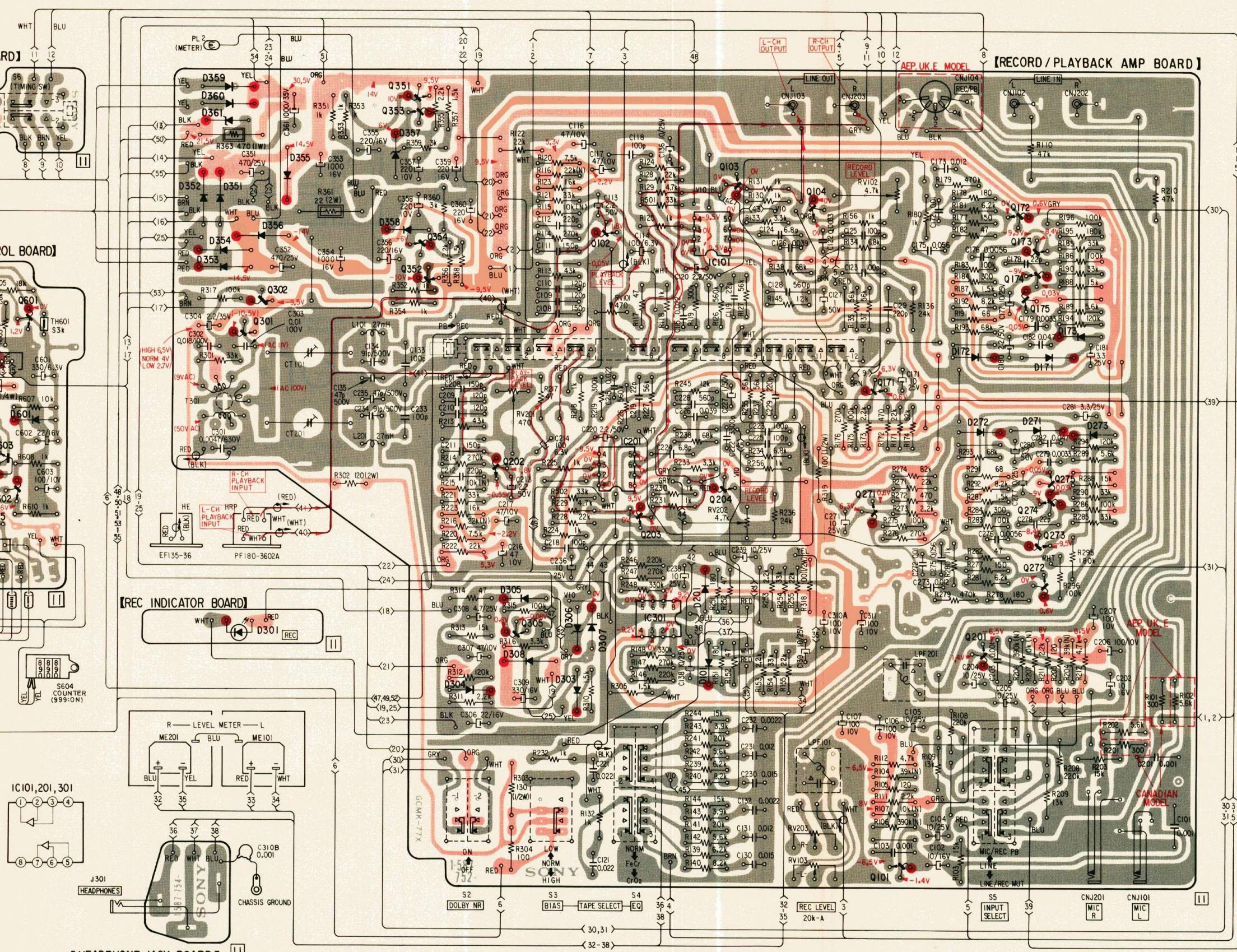
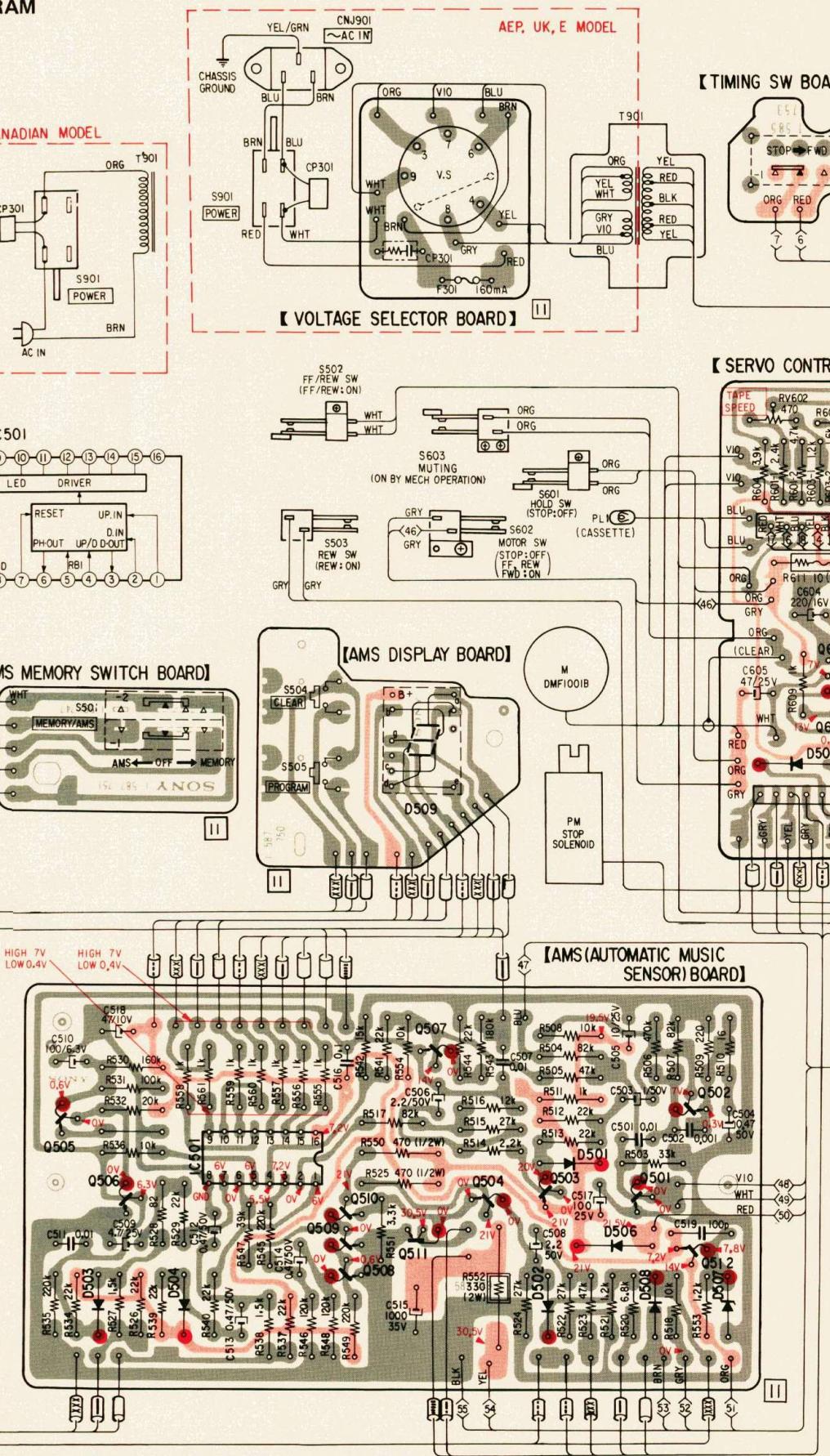
I

J

4-1. MOUNTING DIAGRAM

—Conductor Side—

D	IC . Q
1	CANADIAN MODEL
2	IC501
3	AMS MEMORY SWITCH BOARD
4	AMS (AUTOMATIC MUSIC SENSOR) BOARD
5	503 507 502
501	IC501
506 503	501
510	504
511	509 512
506	508
503 507	502



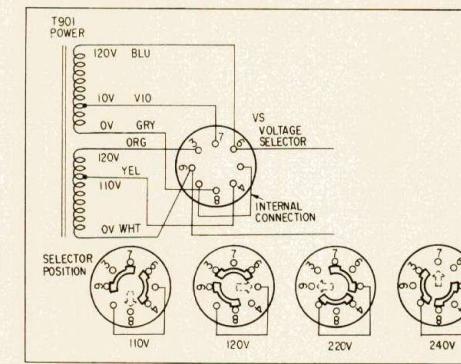
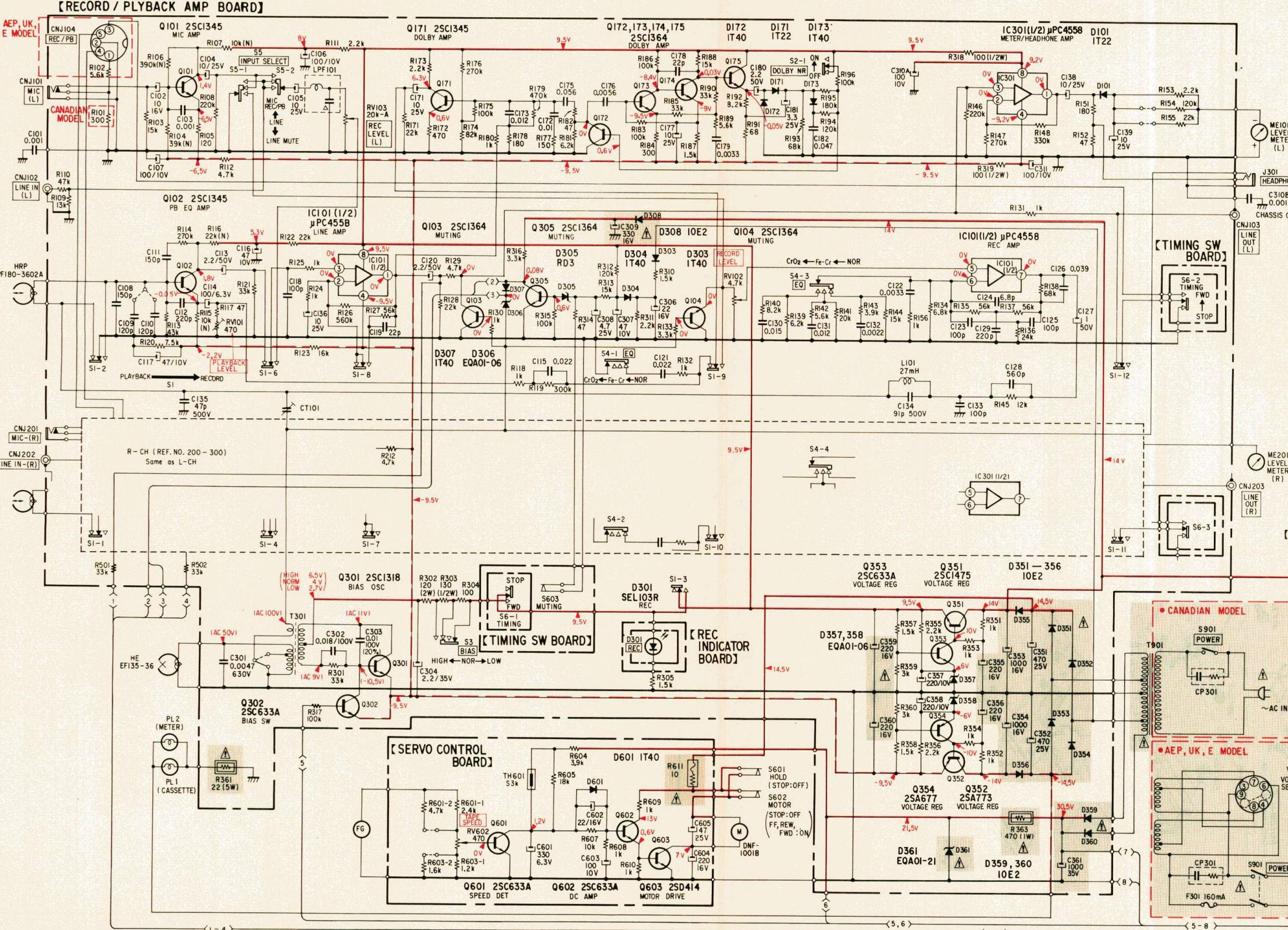
Q , I C	D
351	359
353	360
355	361
357	357
103	355
104	352
102	358
354	356
352	354
353	353
302	174
301	173
172	172
173	173
171	171
272	271
273	273
202	275
204	274
271	203
273	273
272	201
201	305
IC 301	305
305	306
201	307
308	301
304	303
101	101

Note:

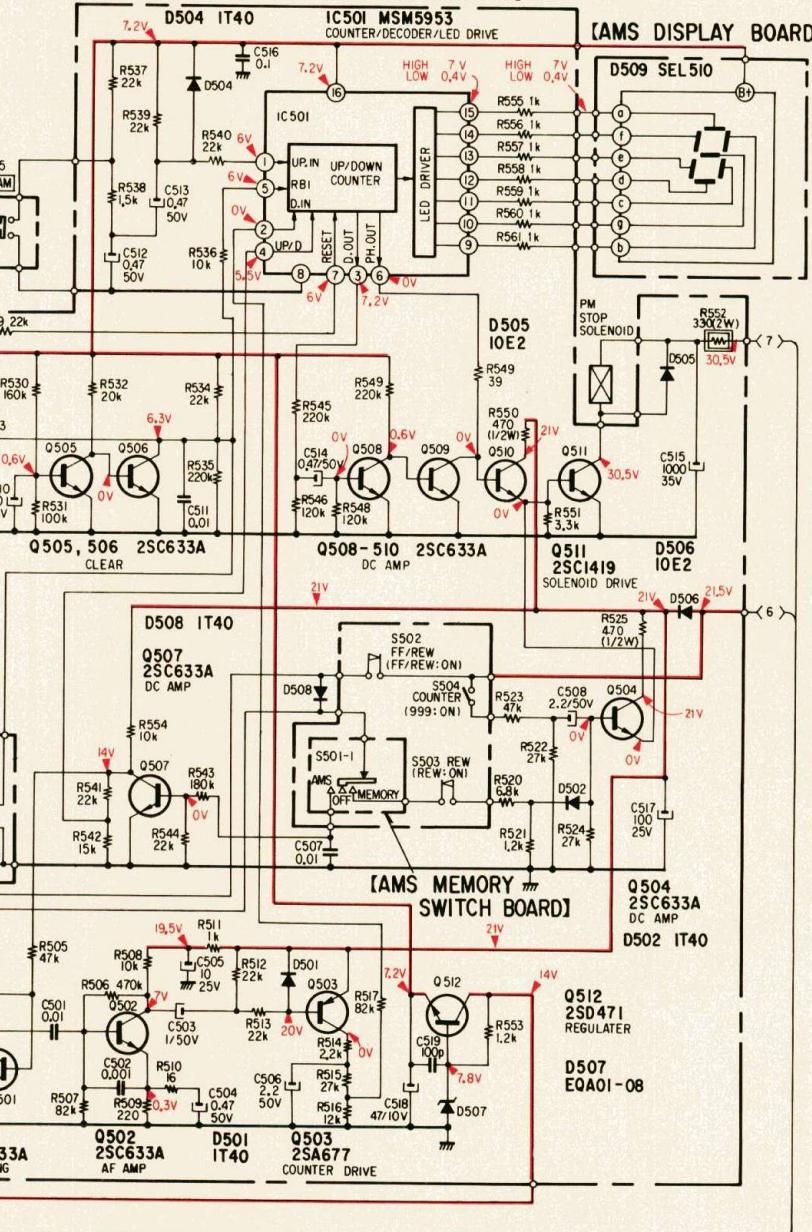
- : fusible resistor.
- : nonflammable resistor.
- Color code of sleeving over the end of the jacket.

4-2. SCHEMATIC DIAGRAM

[RECORD / PLYBACK AMP BOARD]



[AMS (AUTOMATIC MUSIC SENSOR) BOARD]



- Note:**
- All capacitors are in μ F and ceramic unless otherwise noted. 50WV or less are not indicated except for electrolytics. pF : $\mu\mu$ F, elect = electrolytic
 - All resistors are in ohms, $\frac{1}{4}$ W unless otherwise noted. $k\Omega$: 1000 Ω , $M\Omega$: 1000k Ω
 - : nonflammable resistor.
 - : fusible resistor.
 - : panel designation.
 - : direct connection to points marked — on the chassis
 - Voltages are dc with respect to ground unless otherwise noted.
 - Readings are taken with a 20,000-ohm-per-volt VOM.
 - () V : REC
 - Voltage readings in the AMS board are taken under stop conditions and set S501 to off position.
 - Voltage variations may be noted due to normal production tolerances.
 - : adjustment for repair.
 - : B+ bus.
 - - - : B- bus.

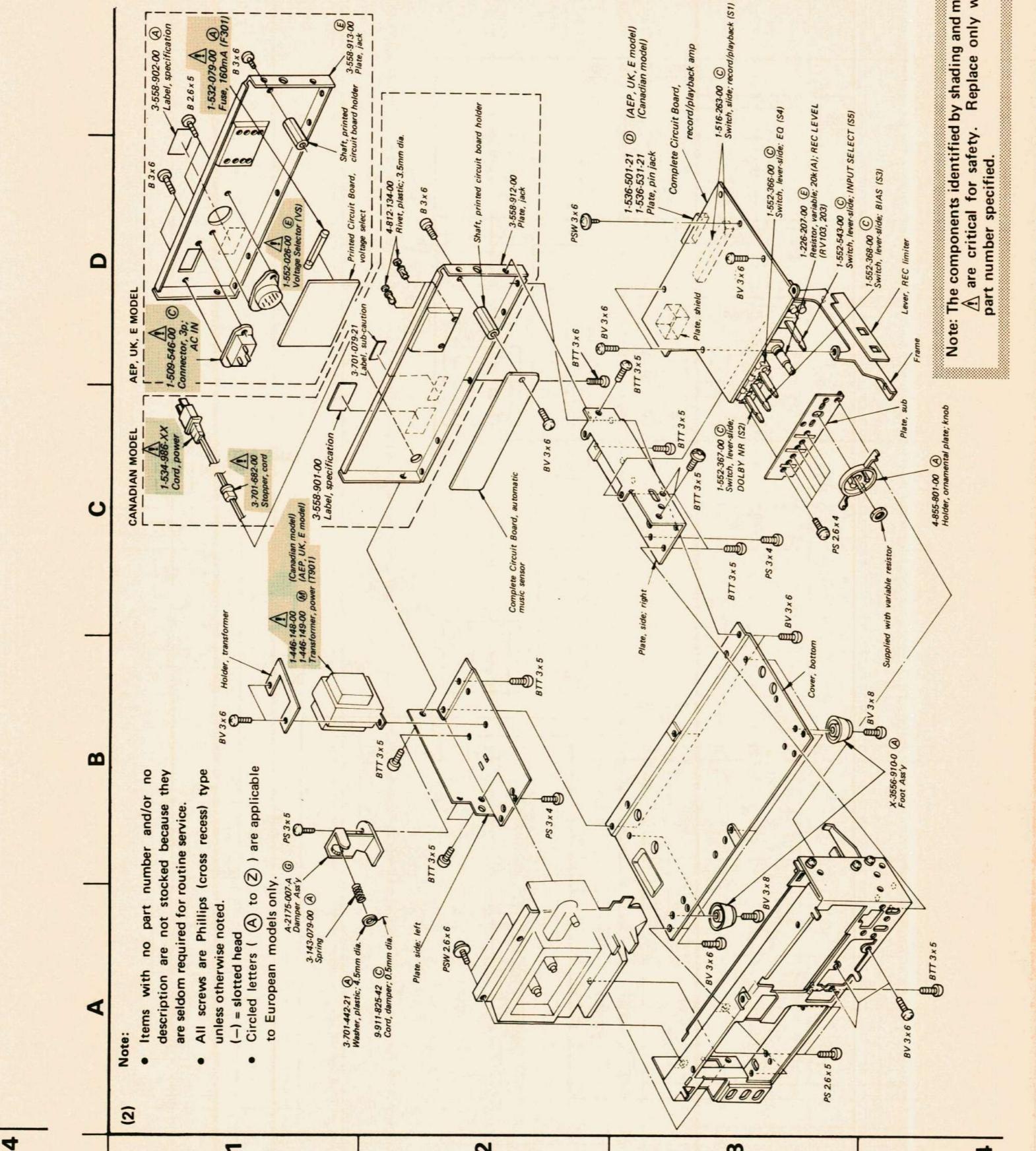
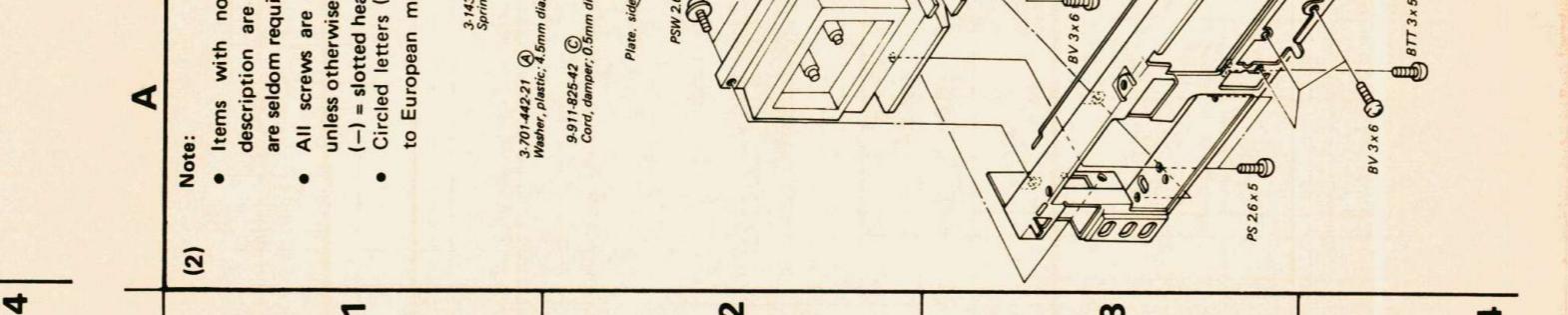
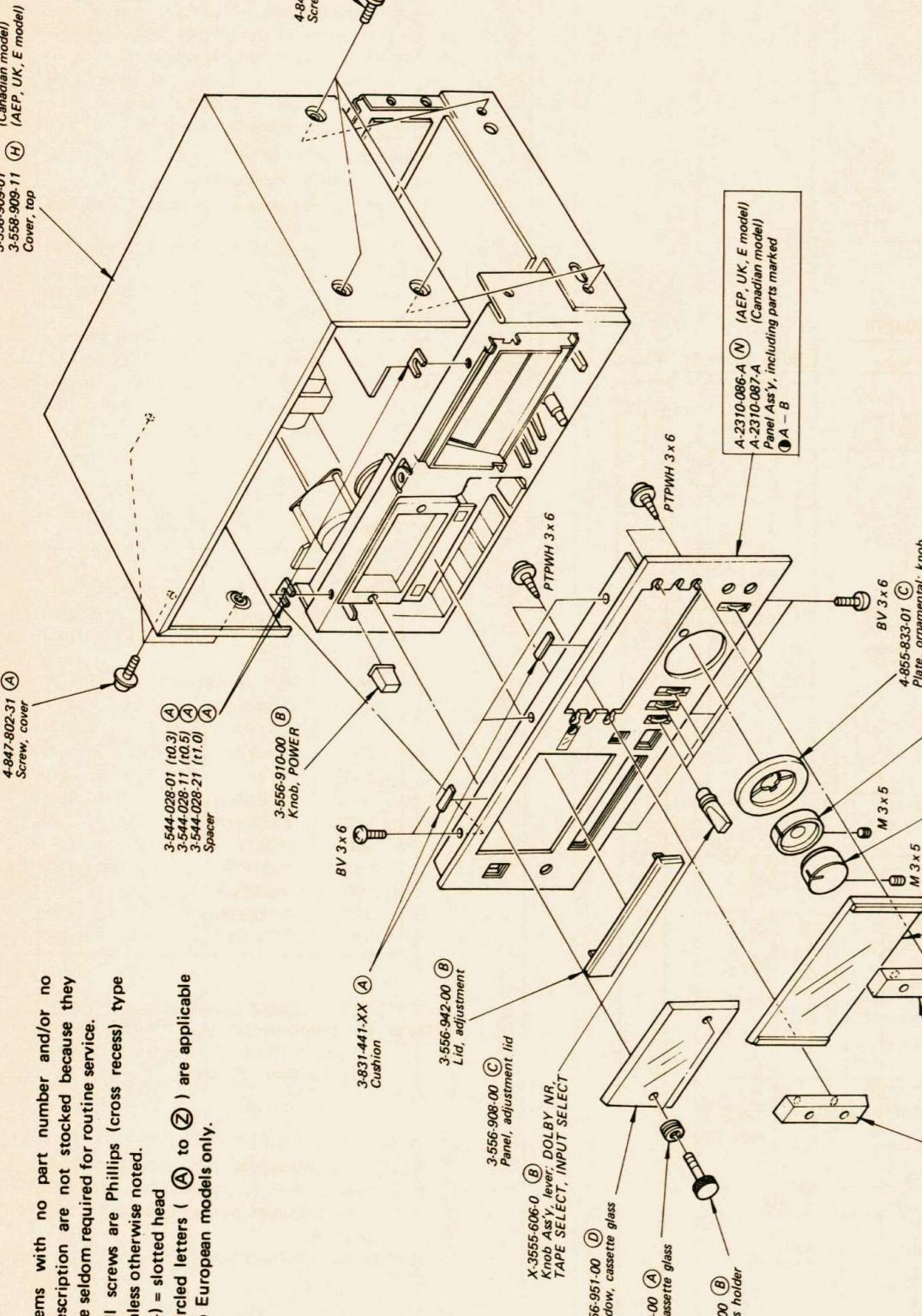
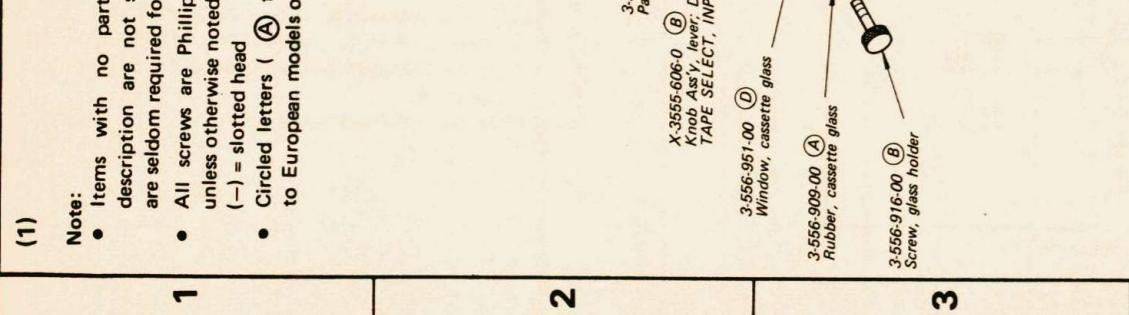
• Switch

Ref. No.	Switch	Position
S1	RECORD/PLAYBACK	PB
S2	DOLBY	OFF
S3	BIAS	NOR
S4	EQ	LOW
S5	INPUT SELECT	LINE
S6	TIMING	STOP
S501	MEMORY/AMS	OFF
S502	FF/REW	OFF
S503	REW	OFF
S504	CLEAR	OFF
S505	PROGRAM	OFF
S601	HOLD	OFF
S602	MOTOR	OFF
S603	MUTING	OFF
S604	COUNTER	OFF
S901	POWER	OFF

Note: The components identified by shading and mark △ are critical for safety. Replace only with part number specified.

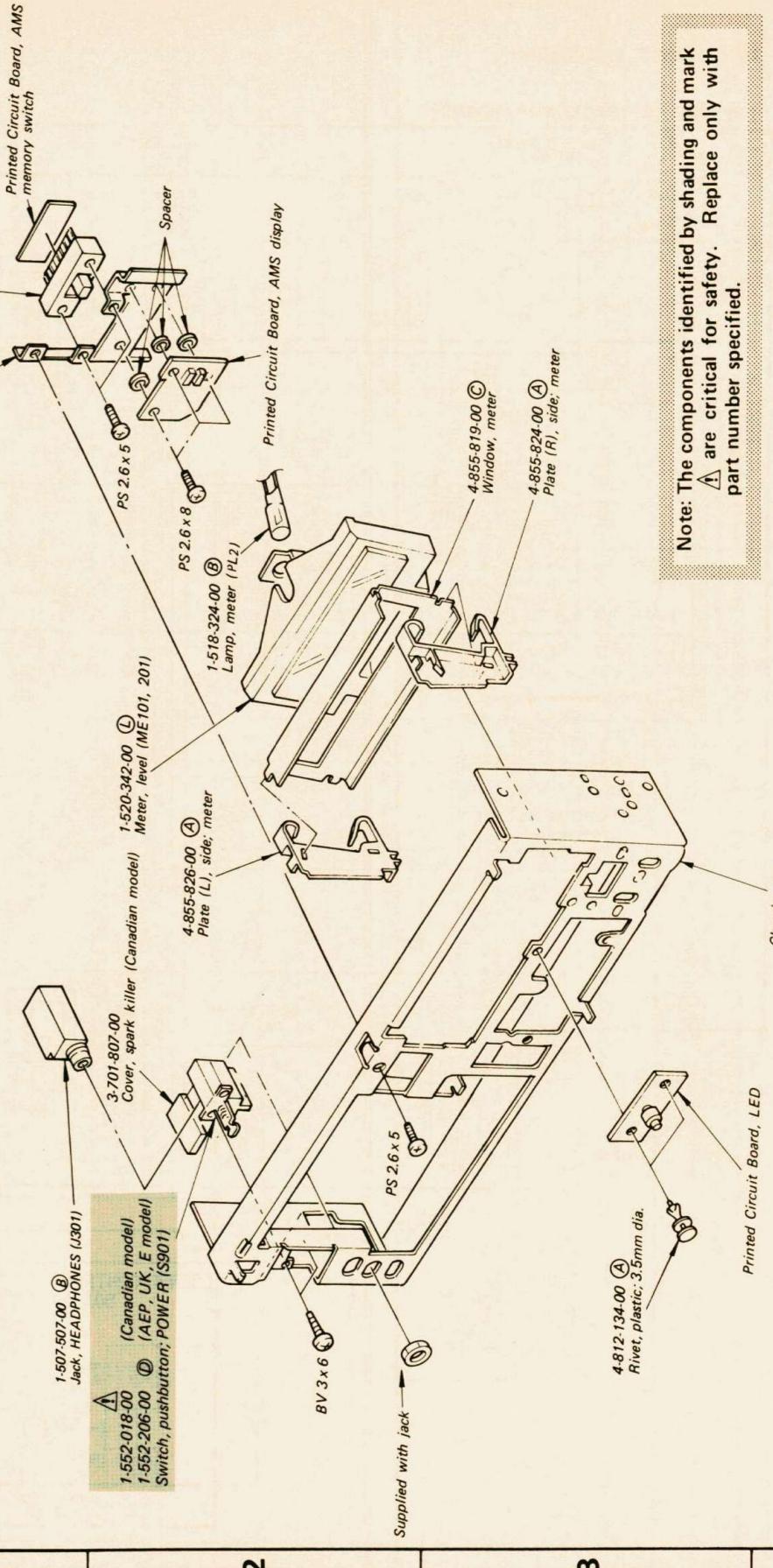
Note: Les composants identifiés par un trame et une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

SECTION 5 EXPLODED VIEWS



Note: Les composants identifiés par un trame et une marque Ⓛ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Note: The components identified by shading and mark Ⓛ are critical for safety. Replace only with part number specified.



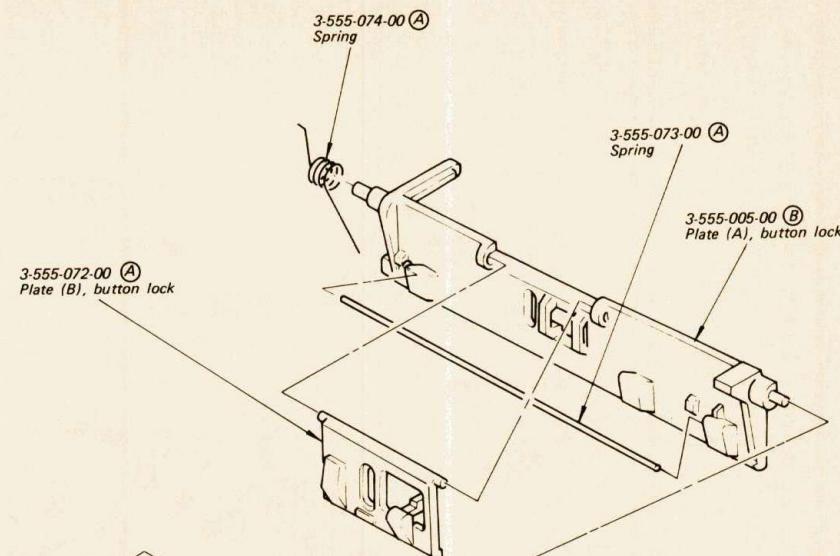
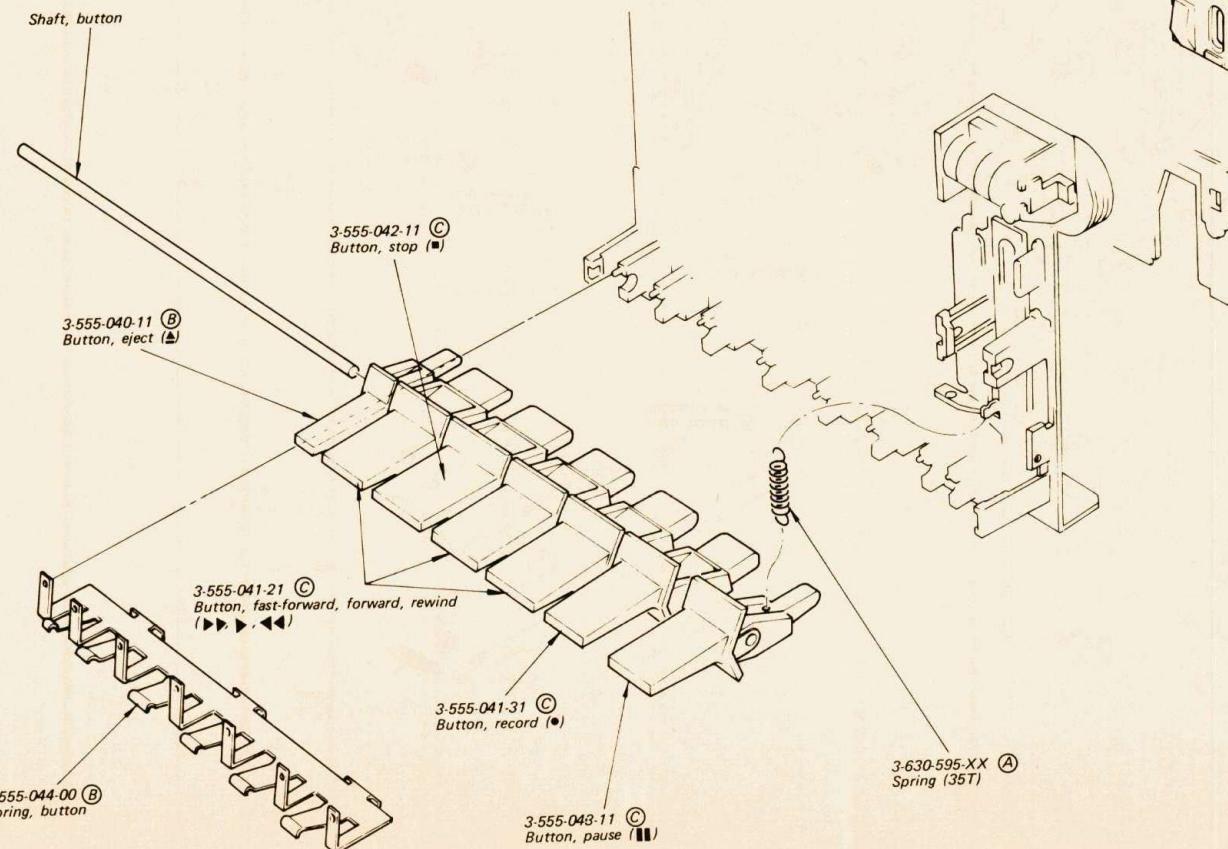
Note: Les composants identifiés par un trame et une marque Ⓛ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

A**B****C****D****E**

(4)

Note:

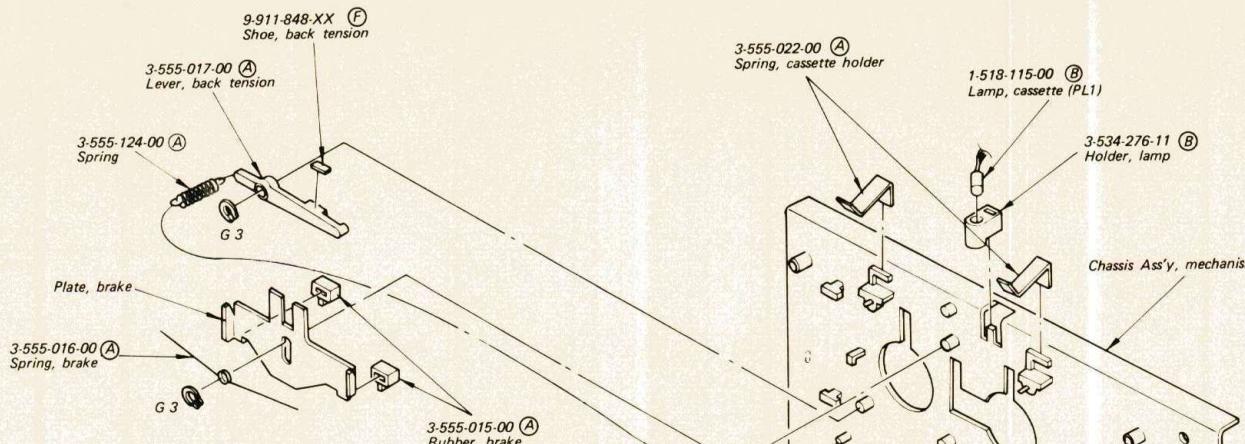
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
- (□□T) shows the number of coils in spring.
- Circled letters (A) to (Z) are applicable to European models only.

1**2****3****4**

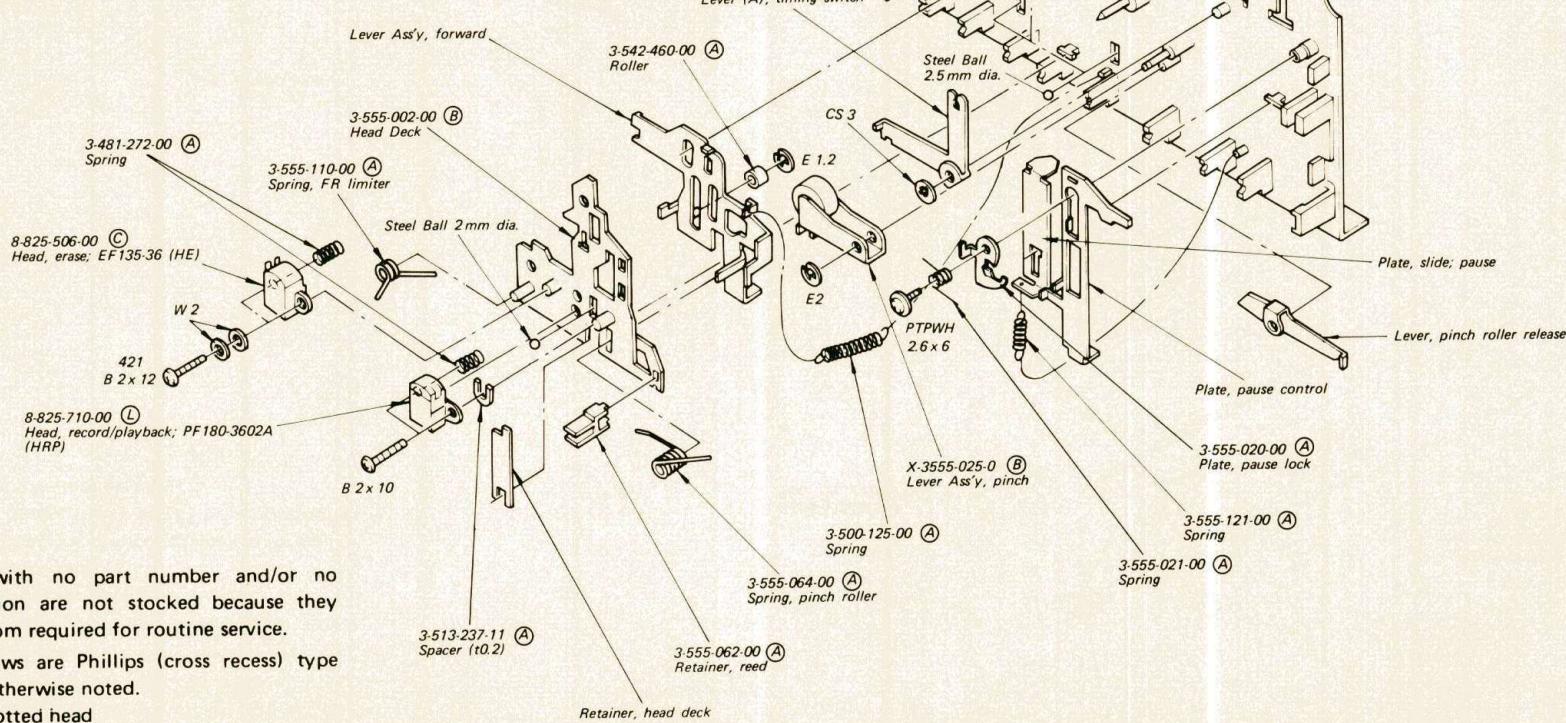
A**B****C****D****E**

(5)

1



2

**Note:**

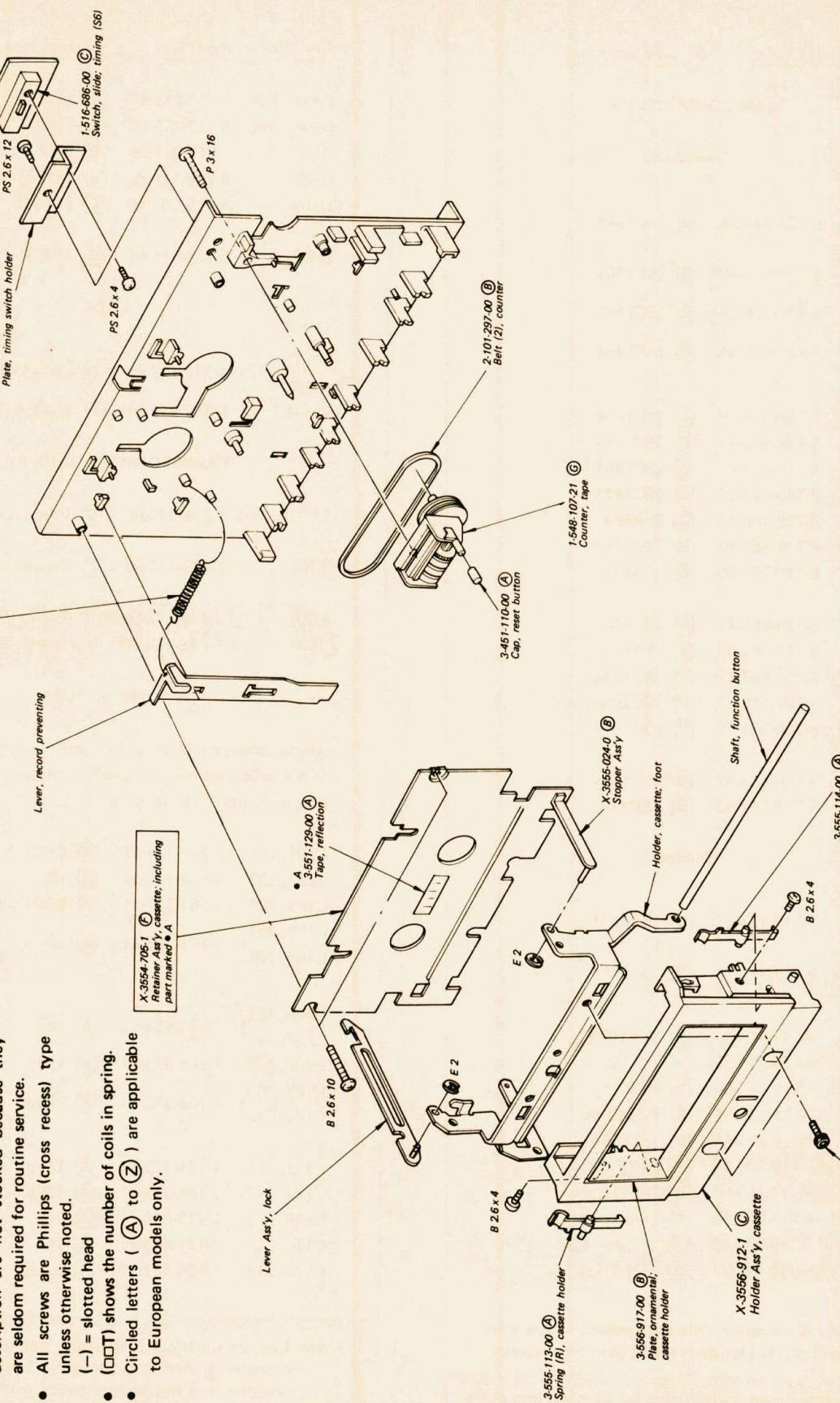
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
- Circle letters (Ⓐ to Ⓛ) are applicable to European models only.

4

(6)

Note:

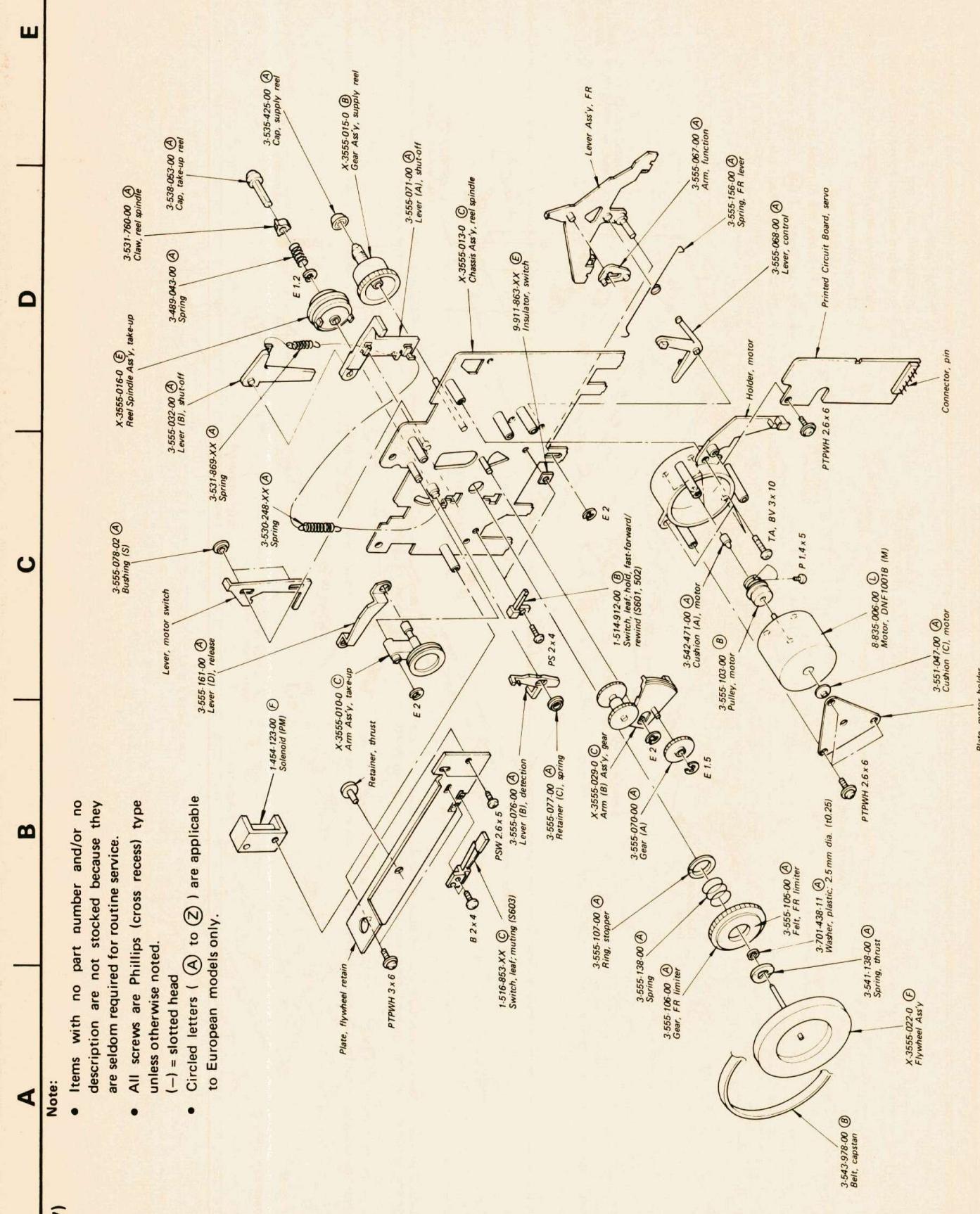
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- (□□T) shows the number of coils in spring.
- Circled letters (Ⓐ to Ⓡ) are applicable to European models only.



4

(7)

- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (-) = slotted head
 - Circled letters (Ⓐ to Ⓡ) are applicable to European models only.

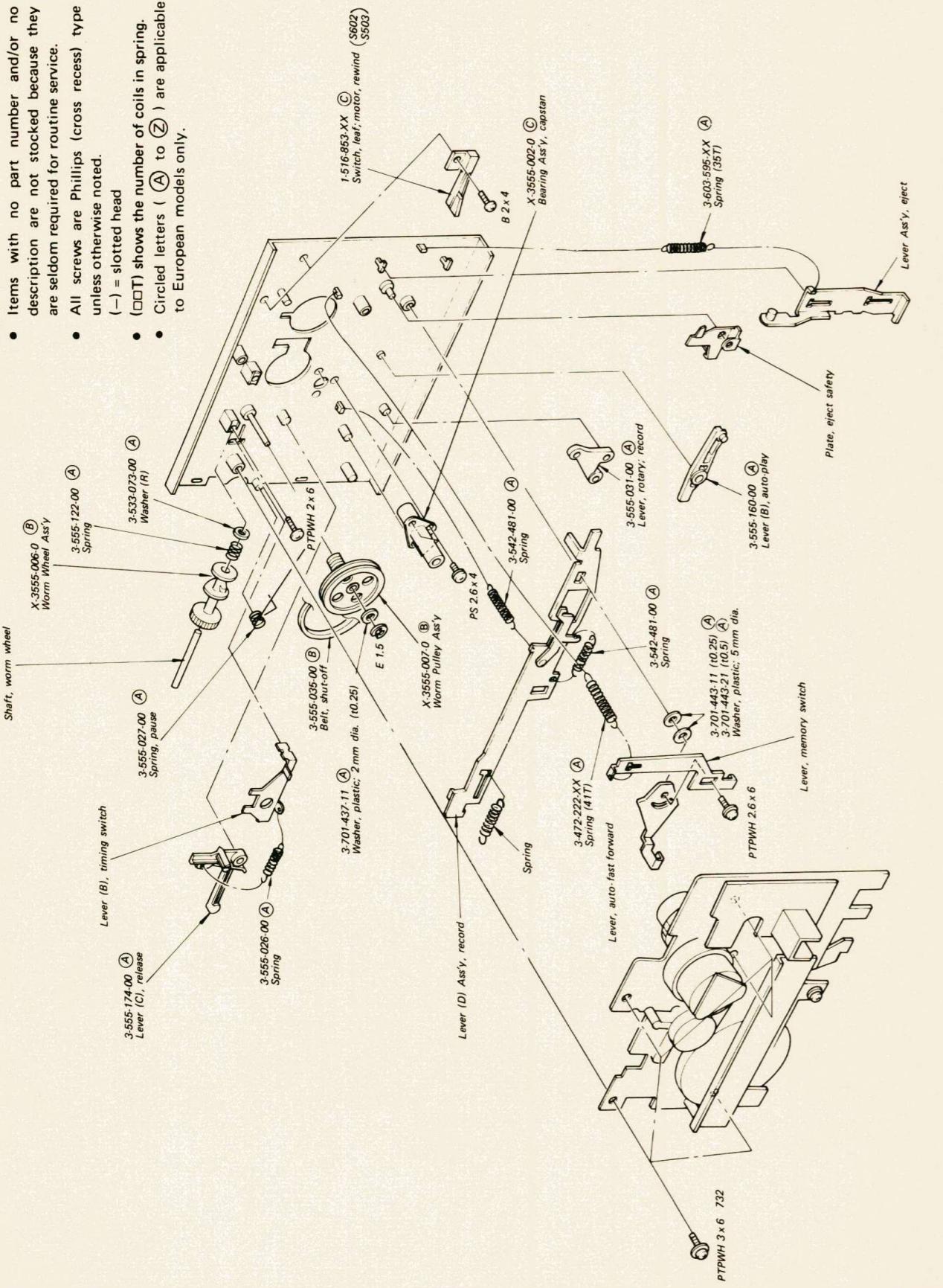


4

SECTION 6 ELECTRICAL PARTS LIST

Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
 - (-) = slotted head
 - (□□T) shows the number of coils in spring.
- Circled letters (Ⓐ to Ⓛ) are applicable to European models only



- Circled letters (**A** to **Z**) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
SEMICONDUCTORS						
Transistors						
Q101, 201 Q102, 202	8-729-334-58	(B) 2SC1345	⇒ D501-504 D505, 506 ⇒ D507 ⇒ D508 D509	8-719-815-55 8-719-200-02 8-719-931-08 8-719-815-55 8-719-305-10	(B) 1S1555 (B) 10E2 (B) EQB01-08 (B) 1S1555 (E) SEL510	
Q103, 203 Q104, 204	8-729-663-47	(B) 2SC1364	⇒ D601	8-719-815-55	(B) 1S1555	
Q171, 271 Q172, 272	8-729-334-58 8-729-663-47	(B) 2SC1345 (B) 2SC1364	ICs			
Q175, 275			⇒ IC101, 201 IC301 IC501	8-759-145-58 8-759-959-53	(D) μPC4558C (I) MSM5953	
⇒ Q301 ⇒ Q302 Q305 Q351 ⇒ Q352 ⇒ Q353 ⇒ Q354	8-760-335-10 8-729-663-47 8-729-663-47 8-760-413-10 8-729-468-43 8-729-663-47 8-727-788-00	(C) 2SC1474 (B) 2SC1364 (B) 2SC1364 (C) 2SC1475 (C) 2SA684 (B) 2SC1364 (B) 2SA678	TRANSFORMERS AND FILTER			
⇒ Q501, 502 ⇒ Q503 ⇒ Q504-510 ⇒ Q511 ⇒ Q512	8-729-663-47 8-727-788-00 8-729-663-47 8-729-316-12 8-760-335-10	(B) 2SC1364 (B) 2SA678 (B) 2SC1364 (D) 2SC1061 (B) 2SC1474	LPF101, 201	1-231-372-00	(C) Filter, lowpass	
⇒ Q601, 602 Q603	8-729-663-47 8-729-141-43	(B) 2SC1364 (B) 2SD414	T301	1-433-132-00	(C) Transformer, oscillator	
Diodes						
⇒ D101, 201 ⇒ D171, 271 ⇒ D172, 272 ⇒ D173, 273	8-719-422-21 8-719-815-55	(B) 1T22AM (B) 1S1555	T901 T901	△1-446-148-00 △1-446-149-00	Power (Canadian model) Power (AEP, UK, E model)	
D301 ⇒ D303, 304 ⇒ D305 ⇒ D306 ⇒ D307 D308 D351-356 ⇒ D357, 358 D359, 360 ⇒ D361	8-719-301-03 8-719-815-55 8-719-133-00 8-719-931-06 8-719-815-55 △8-719-200-02 △8-719-200-02 8-719-931-06 △8-719-200-02 8-719-931-21	(B) SEL103R (B) 1S1555 (B) RD3A (B) EQB01-06 (B) 1S1555 (B) 10E2 (B) 10E2 (B) EQB01-06 (B) 10E2 △8-719-200-02	C101, 201 C102, 202 C103, 203 C104, 204 C105, 205 C106, 206 C107, 207 C108, 208 C109, 209 C110, 210 C111, 211 C112, 212 C113, 213 C114, 214 C115, 215	1-161-323-11 1-121-916-11 1-161-323-11 1-121-398-11 1-121-414-11 1-161-313-11 1-161-272-11 1-161-313-11 1-161-315-11 1-123-050-11 1-121-413-11 1-108-587-12	(A) 0.001 (A) 10 (A) 0.001 (A) 10 (A) 100 (A) 150p (A) 120p (A) 150p (A) 220p (A) 2.2 (A) 100 (A) 0.022	16V elect 25V elect 10V elect 50V elect 6.3V elect mylar

- \Rightarrow : Due to standardization, interchangeable replacement may be substituted for parts specified in the diagrams.

Note: The components identified by shading and mark
⚠ are critical for safety. Replace only with
part number specified.

Note: Les composants identifiés par un trame et une
marque  sont critiques pour la sécurité. Ne les
remplacer que par une pièce portant le numéro
spécifié.

• Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
C116, 216 C117, 217	1-121-352-11 Ⓐ 47	10V elect
C118, 218	1-161-271-11 Ⓐ 100p	
C119, 219	1-161-263-11 Ⓐ 22p	
C120, 220	1-121-450-11 Ⓐ 2.2	50V elect
C121, 221	1-108-587-12 Ⓐ 0.022	mylar
C122, 222	1-161-327-11 Ⓐ 0.0033	
C123, 223	1-161-271-11 Ⓐ 100p	
C124, 224	1-161-257-11 Ⓐ 6.8p	
C125, 225	1-161-271-11 Ⓐ 100p	
C126, 226	1-108-593-12 Ⓐ 0.039	mylar
C127, 227	1-121-391-11 Ⓐ 1	50V elect
C128, 228	1-161-320-11 Ⓐ 560p	
C129, 229	1-161-315-11 Ⓐ 220p	
C130, 230	1-108-583-12 Ⓐ 0.015	mylar
C131, 231	1-108-581-12 Ⓐ 0.012	mylar
C132, 232	1-108-563-12 Ⓐ 0.0022	mylar
C133, 233	1-161-271-11 Ⓐ 100p	
C134, 234	1-107-168-11 Ⓐ 91p	500V mica
C135, 235	1-107-163-11 Ⓐ 47p	500V mica
C136, 236 C138, 238 C139, 239 C171, 271	1-121-398-11 Ⓐ 10	25V elect
C172, 272	1-108-579-12 Ⓐ 0.01	mylar
C173, 273	1-108-581-12 Ⓐ 0.012	mylar
C175, 275	1-108-597-12 Ⓐ 0.056	mylar
C176, 276	1-108-573-12 Ⓐ 0.0056	mylar
C177, 277	1-121-398-11 Ⓐ 10	25V elect
C178, 278	1-161-263-11 Ⓐ 22p	
C179, 279	1-108-567-12 Ⓐ 0.0033	mylar
C180, 280	1-121-986-11 Ⓐ 2.2	50V elect
C181, 281	1-121-960-11 Ⓐ 3.3	25V elect
C182, 282	1-108-595-12 Ⓐ 0.047	mylar
C301	1-129-710-11 Ⓐ 0.0047	630V polyethylene
C302	1-106-202-12 Ⓐ 0.018	100V mylar
C303	1-129-701-11 Ⓑ 0.01 ± 2% 100V	polyethylene
C304	1-131-217-11 Ⓑ 2.2	35V elect
C306	1-121-479-11 Ⓐ 22	16V elect

Note: The components identified by shading and mark Ⓛ are critical for safety. Replace only with part number specified.

• Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
C307	1-121-352-11 Ⓐ 47	10V elect
C308	1-121-395-11 Ⓐ 4.7	25V elect
C309	Ⓐ 1-121-521-11 Ⓑ 330	16V elect
C310B	1-102-074-11 Ⓐ 0.001	
C310A, 311	1-121-414-11 Ⓐ 100	10V elect
C351, 352	Ⓐ 1-123-336-11 Ⓑ 470	25V elect
C353, 354	Ⓐ 1-123-324-11 Ⓑ 1000	16V elect
C355, 356	Ⓐ 1-123-321-11 Ⓐ 220	16V elect
C357, 358	1-123-308-11 Ⓐ 220	10V elect
C359, 360	Ⓐ 1-123-321-11 Ⓐ 220	16V elect
C361	Ⓐ 1-123-349-11 Ⓑ 1000	35V elect
C501	1-108-579-12 Ⓐ 0.01	
C503	1-121-391-11 Ⓐ 1	50V elect
C504	1-121-726-11 Ⓐ 0.47	50V elect
C505	1-121-398-11 Ⓐ 10	25V elect
C506	1-121-986-11 Ⓐ 2.2	50V elect
C507	1-108-579-11 Ⓐ 0.01	mylar
C508	1-121-986-11 Ⓐ 2.2	50V elect
C509	1-121-395-11 Ⓐ 4.7	25V elect
C510	1-121-413-11 Ⓐ 100	6.3V elect
C511	1-108-579-12 Ⓐ 0.01	mylar
C512	1-121-726-11 Ⓐ 0.47	50V elect
C513, 514	1-121-951-11 Ⓐ 0.47	50V elect
C515	1-121-388-11 Ⓒ 1000	35V elect
C516	1-108-603-12 Ⓑ 0.1	mylar
C517	1-121-416-11 Ⓐ 100	25V elect
C518	1-121-352-11 Ⓐ 47	10V elect
C601	1-121-751-11 Ⓑ 330	6.3V elect
C602	1-121-479-11 Ⓐ 22	16V elect
C603	1-121-414-11 Ⓐ 100	10V elect
C604	1-121-421-11 Ⓑ 220	16V elect
C605	1-121-410-11 Ⓐ 47	25V elect
CT101, 201	1-141-010-XX Ⓑ Trimmer	

Note: Les composants identifiés par un trame et une marque Ⓛ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

• Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
RESISTORS		
All resistors are in ohms. Common 1/4W carbon resistors are omitted. Refer to the list on the last page for their part numbers.		
R302	1-217-225-11 Ⓑ 120	2W wirewound (nonflammable)
R303	1-244-852-11 Ⓐ 130	1/2W carbon
R318, 319	1-244-849-11 Ⓐ 100	1/2W carbon
R361	Ⓐ 1-206-566-11 Ⓑ 22	5W metal oxide (nonflammable)
R363	Ⓐ 1-213-139-11 Ⓐ 470	1W metal oxide (nonflammable)
R525, 550	1-244-865-11 Ⓐ 470	1/2W carbon
R552	1-206-652-11 Ⓐ 330	2W metal oxide (nonflammable)
R611	Ⓐ 1-217-387-11 Ⓑ 10	1/4W fusible (nonflammable)
RV101, 201	1-224-641-XX Ⓑ 470, adjustable; playback level	
RV102, 202	1-224-644-XX Ⓑ 4.7k, adjustable; record level	
RV103, 203	1-226-207-00 Ⓔ 20k(A), variable; REC LEVEL	
RV602	1-224-630-00 Ⓑ 470, adjustable; tape speed	
SWITCHES		
S1	1-516-263-00 Ⓒ Slide, record/playback	
S2	1-552-367-00 Ⓒ Lever-slide, DOLBY NR	
S3	1-552-368-00 Ⓒ Lever-slide, BIAS	
S4	1-552-366-00 Ⓒ Lever-slide, EQ	
S5	1-552-543-00 Ⓒ Lever-slide, INPUT SELECT	
S6	1-516-686-00 Ⓒ Slide, TIMING	
S501	1-552-542-00 Ⓑ Slide, MEMORY/AMS	
S502	1-514-912-00 Ⓑ Leaf, fast forward-rewind	
S503	1-516-853-XX Ⓒ Leaf, rewind	
S504, 505	1-552-541-21 Ⓑ Push, PROGRAM, CLEAR	
S601	1-514-912-00 Ⓑ Leaf, hold	
S602	1-516-853-XX Ⓒ Leaf, motor	
S603	1-516-853-XX Ⓒ Leaf, muting	

Note: The components identified by shading and mark Ⓛ are critical for safety. Replace only with part number specified.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
S901	Ⓐ 1-552-018-00	Pushbutton, POWER (Canadian model)
S901	Ⓐ 1-552-206-00 Ⓓ	Pushbutton, POWER (AEP, UK, E model)
MISCELLANEOUS		
CNJ101, 201	1-507-525-00 Ⓒ Jack, MIC	
CP301	Ⓐ 1-231-057-31 Ⓑ CR Encapsulated Component (AEP, UK, E model)	
CP301	Ⓐ 1-231-341-21 Ⓒ CR Encapsulated Component (Canadian model)	
F301	Ⓐ 1-532-079-00 Ⓐ Fuse, 160mA (AEP, UK, E model)	
HE	8-825-506-00 Ⓒ Head, erase; EF135-36	
HRP	8-825-710-00 Ⓛ Head, record/playback; PF180-3602A	
J301	1-507-507-00 Ⓑ Jack, HEADPHONES	
L101, 201	1-407-211-XX Ⓑ Microinductor 27mH	
M	8-835-006-00 Ⓛ Motor, DNF-1001B	
ME101, 201	1-520-342-00 Ⓛ Meter, level	
PL1	1-518-115-00 Ⓑ Lamp, 8V 5mA; cassette	
PL2	1-518-324-00 Ⓑ Lamp, 8V 300mA; METER	
PM	1-454-123-00 Ⓕ Solenoid	
TH601	1-800-200-00 Ⓐ Thermistor, S-3K	
VS	Ⓐ 1-552-026-00 Ⓔ Voltage Selector (AEP, UK, E model)	
1-507-531-21 Pin Jack (Canadian model)		
Ⓐ 1-509-546-00 Ⓒ Connector, 3p; AC IN (AEP, UK, E model)		
1-536-501-21 Ⓓ Plate, pin jack (AEP, UK, E model)		
1-536-531-21 Plate, pin jack (Canadian model)		
Ⓐ 1-534-986-XX Cord, power (Canadian model)		

Note: Les composants identifiés par un trame et une marque Ⓛ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

ACCESSORY & PACKING MATERIALS**Part No.** **Description**

X-3701-105-0 Ⓐ Tips Ass'y, head cleaning

1-534-049-31 Ⓑ Cord, connection; RK-74H

△ 1-534-819-00 Ⓒ Cord, power (UK model)

3-550-770-00 Ⓓ Cushion (A), lower

3-552-147-00 Ⓓ Cushion (A)

3-552-148-00 Ⓓ Cushion (B)

3-558-914-00 Ⓔ Carton

3-701-630-00 Ⓑ Bag, polyethylene

3-701-684-11 Ⓐ Card, voltage indication
(AEP, UK, E model)

3-770-570-11 Ⓔ Manual, instruction

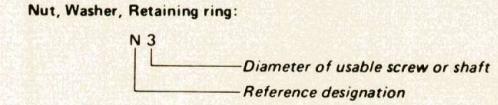
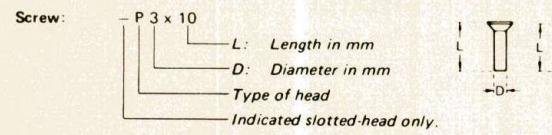
3-793-828-11 Ⓐ Card, caution

3-793-956-31 Warranty Card (Canadian model)

4-891-037-00 Ⓓ Bag, polyethylene

1/4 WATT CARBON RESISTORS

Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-244-601-11	10	1-244-625-11	100	1-244-649-11	1.0k	1-244-673-11	10k	1-244-697-11	100k	1-244-721-11	1.0M	1-244-745-11
1.1	1-244-602-11	11	1-244-626-11	110	1-244-650-11	1.1k	1-244-674-11	11k	1-244-698-11	110k	1-244-722-11	1.1M	1-244-746-11
1.2	1-244-603-11	12	1-244-627-11	120	1-244-651-11	1.2k	1-244-675-11	12k	1-244-699-11	120k	1-244-723-11	1.2M	1-244-747-11
1.3	1-244-604-11	13	1-244-628-11	130	1-244-652-11	1.3k	1-244-676-11	13k	1-244-700-11	130k	1-244-724-11	1.3M	1-244-748-11
1.5	1-244-605-11	15	1-244-629-11	150	1-244-653-11	1.5k	1-244-677-11	15k	1-244-701-11	150k	1-244-725-11	1.5M	1-244-749-11
1.6	1-244-606-11	16	1-244-630-11	160	1-244-654-11	1.6k	1-244-678-11	16k	1-244-702-11	160k	1-244-726-11	1.6M	1-244-750-11
1.8	1-244-607-11	18	1-244-631-11	180	1-244-655-11	1.8k	1-244-679-11	18k	1-244-703-11	180k	1-244-737-11	1.8M	1-244-751-11
2.0	1-244-608-11	20	1-244-632-11	200	1-244-656-11	2.0k	1-244-680-11	20k	1-244-704-11	200k	1-244-728-11	2.0M	1-244-752-11
2.2	1-244-609-11	22	1-244-633-11	220	1-244-657-11	2.2k	1-244-681-11	22k	1-244-705-11	220k	1-244-729-11	2.2M	1-244-753-11
2.4	1-244-610-11	24	1-244-634-11	240	1-244-658-11	2.4k	1-244-682-11	24k	1-244-706-11	240k	1-244-730-11	2.4M	1-244-754-11
2.7	1-244-611-11	27	1-244-635-11	270	1-244-659-11	2.7k	1-244-683-11	27k	1-244-707-11	270k	1-244-731-11	2.7M	1-244-755-11
3.0	1-244-612-11	30	1-244-636-11	300	1-244-660-11	3.0k	1-244-684-11	30k	1-244-708-11	300k	1-244-732-11	3.0M	1-244-756-11
3.3	1-244-613-11	33	1-244-637-11	330	1-244-661-11	3.3k	1-244-685-11	33k	1-244-709-11	330k	1-244-733-11	3.3M	1-244-757-11
3.6	1-244-614-11	36	1-244-638-11	360	1-244-662-11	3.6k	1-244-686-11	36k	1-244-710-11	360k	1-244-734-11	3.6M	1-244-758-11
3.9	1-244-615-11	39	1-244-639-11	390	1-244-663-11	3.9k	1-244-687-11	39k	1-244-711-11	390k	1-244-735-11	3.9M	1-244-759-11
4.3	1-244-616-11	43	1-244-640-11	430	1-244-664-11	4.3k	1-244-688-11	43k	1-244-712-11	430k	1-244-736-11	4.3M	1-244-760-11
4.7	1-244-617-11	47	1-244-641-11	470	1-244-665-11	4.7k	1-244-689-11	47k	1-244-713-11	470k	1-244-737-11	4.7M	1-244-761-11
5.1	1-244-618-11	51	1-244-642-11	510	1-244-666-11	5.1k	1-244-690-11	51k	1-244-714-11	510k	1-244-738-11	5.1M	1-244-762-11
5.6	1-244-619-11	56	1-244-643-11	560	1-244-667-11	5.6k	1-244-691-11	56k	1-244-715-11	560k	1-244-739-11		
6.2	1-244-620-11	62	1-244-644-11	620	1-244-668-11	6.2k	1-244-692-11	62k	1-244-716-11	620k	1-244-740-11		
6.8	1-244-621-11	68	1-244-645-11	680	1-244-669-11	6.8k	1-244-693-11	68k	1-244-717-11	680k	1-244-741-11		
7.5	1-244-622-11	75	1-244-646-11	750	1-244-670-11	7.5k	1-244-694-11	75k	1-244-718-11	750k	1-244-742-11		
8.2	1-244-623-11	82	1-244-647-11	820	1-244-671-11	8.2k	1-244-695-11	82k	1-244-719-11	820k	1-244-743-11		
9.1	1-244-624-11	91	1-244-648-11	910	1-244-672-11	9.1k	1-244-696-11	91k	1-244-720-11	910k	1-244-744-11		

HARDWARE NOMENCLATURE

Reference Designation	Shape	Description	Remarks
SCREWS			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-fillister-head screw	
RF		fillister-head screw	
BV		braizer-head screw	

Reference Designation	Shape	Description	Remarks
SELF-TAPPING SCREWS			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
SET SCREWS			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
NUT			
N		nut	
WASHERS			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
RETAINING RINGS			
E		retaining ring	
G		grip-type retaining ring	

PRELIMINARY



STEREO CASSETTE DECK

SPECIFICATIONS

SAFETY-RELATED COMPONENT WARNING !!
COMPONENTS IDENTIFIED BY SHADING AND △ MARK ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ !

LES COMPOSANTS IDENTIFIÉS PAR UN TRAMÉ ET UNE MARQUE △ SUR LES DIAGRAMMES SCHÉMATIQUES, LES VUES EXPLOSERES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DES SUPPLÉMENTS PUBLIÉS PAR SONY.

'Dolby' and the double-D symbol are the trade marks of Dolby Laboratory Inc. Noise reduction system manufactured under license from Dolby Laboratory Inc.

SONY® SERVICE MANUAL

TC-U5

**AEP Model
UK Model
E Model
Canadian Model**

Frequency Response: DOLBY NR OFF
 With Ferri-Chrome cassette
 20–17,000 Hz (NAB)
 30–15,000 Hz ± 3 dB (NAB)
 30–15,000 Hz (DIN)
 With chromium dioxide cassette
 20–17,000 Hz (NAB)
 30–15,000 Hz ± 3 dB (NAB)
 30–15,000 Hz (DIN)
 With standard cassette
 20–14,000 Hz (NAB)
 30–13,000 Hz (DIN)

Wow and Flutter: 0.06 % WRMS (NAB)
 ± 0.16 % (DIN)

S/N Ratio: DOLBY NR OFF
 With Ferri-Chrome cassette
 58 dB at peak level (NAB)
 56 dB (DIN)
 With chromium dioxide cassette
 54 dB (NAB)

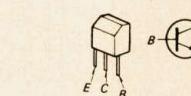
DOLBY NR ON
 Improved by 5 dB at 1 kHz,
 10 dB above 5 kHz

Total Harmonic Distortion: 1.3 %
Record Bias Frequency: 105 kHz
Inputs: MIC (phone jacks) 2
 sensitivity 0.25 mV (-70 dB)
 for a low-impedance microphone
 LINE IN (phono jacks) 2
 sensitivity 77.5 mV (-20 dB)
 input impedance 50 kΩ
Outputs: LINE OUTPUT (phono jacks) 2
 output level 0.435 V (-5 dB)
 at load impedance 100 kΩ
 suitable load impedance more than
 10 kΩ
 HEADPHONES 1
 output level -28 dB
 at load impedance 8 Ω
REC/PB Jack (DIN): Input impedance less than 10 kΩ
 Output impedance less than 10 kΩ

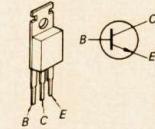
0 dB = 0.775 V

• Replacement Semiconductors
 For replacement, use semiconductors except in ().

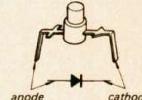
Q101, 102, 171 : 2SC1345
 Q201, 202, 272 : 2SC1061 (2SC1419)



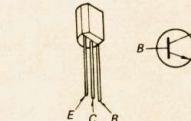
Q511: 2SC1061 (2SC1419)



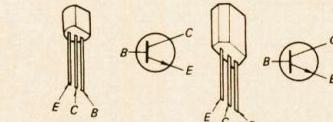
D301: SEL103R



Q103, 104, 172–175 : 2SC1364
 Q203, 204, 272–275 : 2SC1364
 Q305



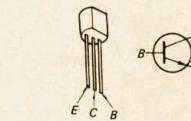
Q512: 2SC1474 (2SD471)



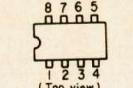
D306, 357, 358 : EQB01-06 (EQA01-06)
 D361 : EQB01-21 (EQA01-21)
 D507 : EQB01-08 (EQA01-08)



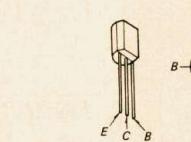
Q301: 2SC1474 (2SC1318)
 Q351: 2SC1475



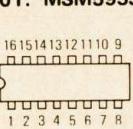
IC101, 201 : μPC4558C (μPC4558)
 IC301



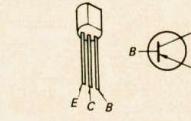
Q302, 353, 501 : 2SC1364 (2SC633A)
 Q502, 504–510 : 2SC1364 (2SC633A)
 Q601, 602



IC501: MSM5953



Q352: 2SA684 (2SA773)



D101, 171, 201, 271 : 1T22AM (1T22)

D172, 173, 272, 273

D303, 304, 307

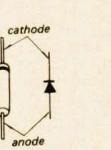
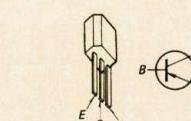
D501–504, 508, 601

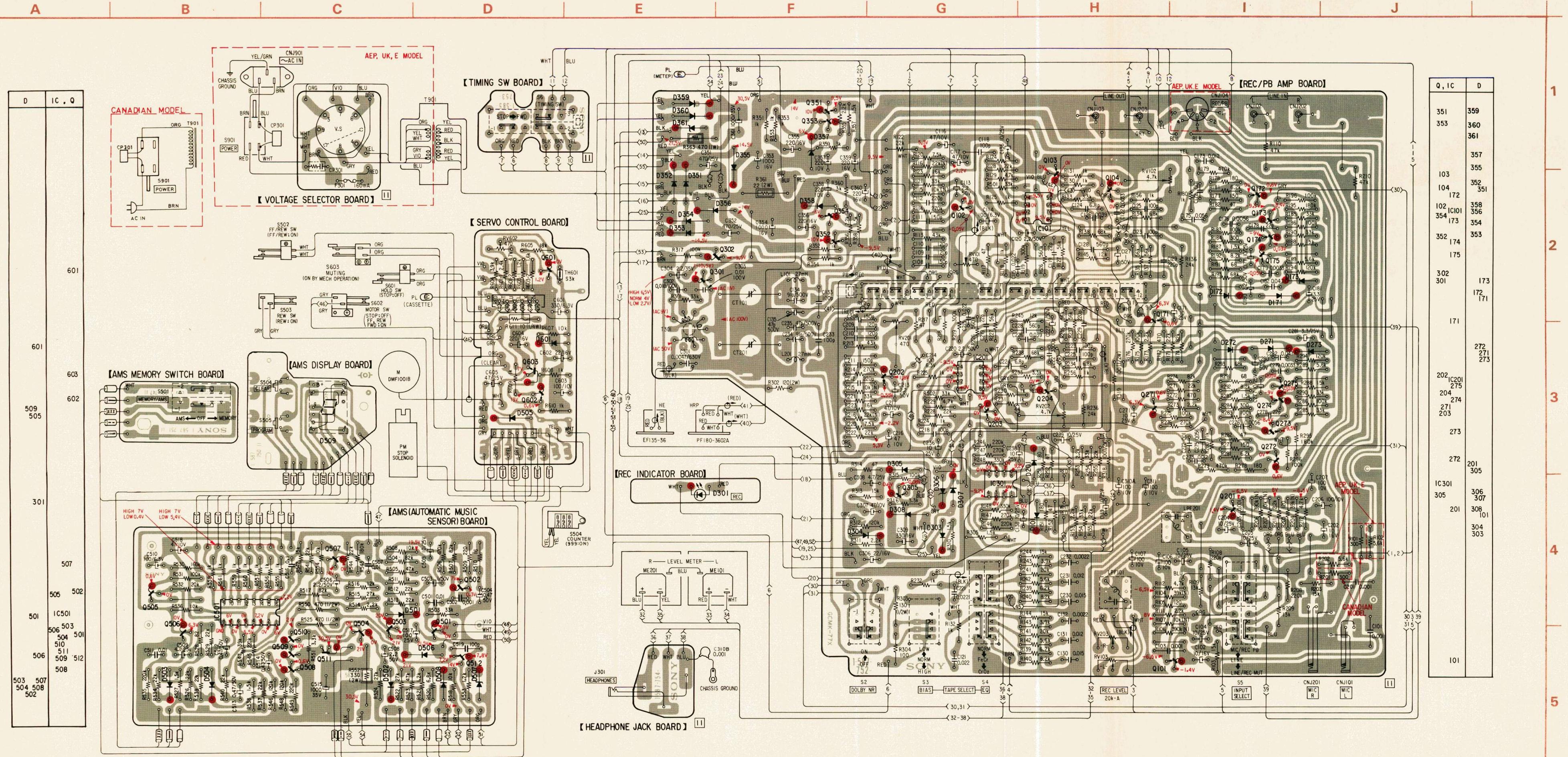
D305 : RD3A (RD3)

D308, 351–356

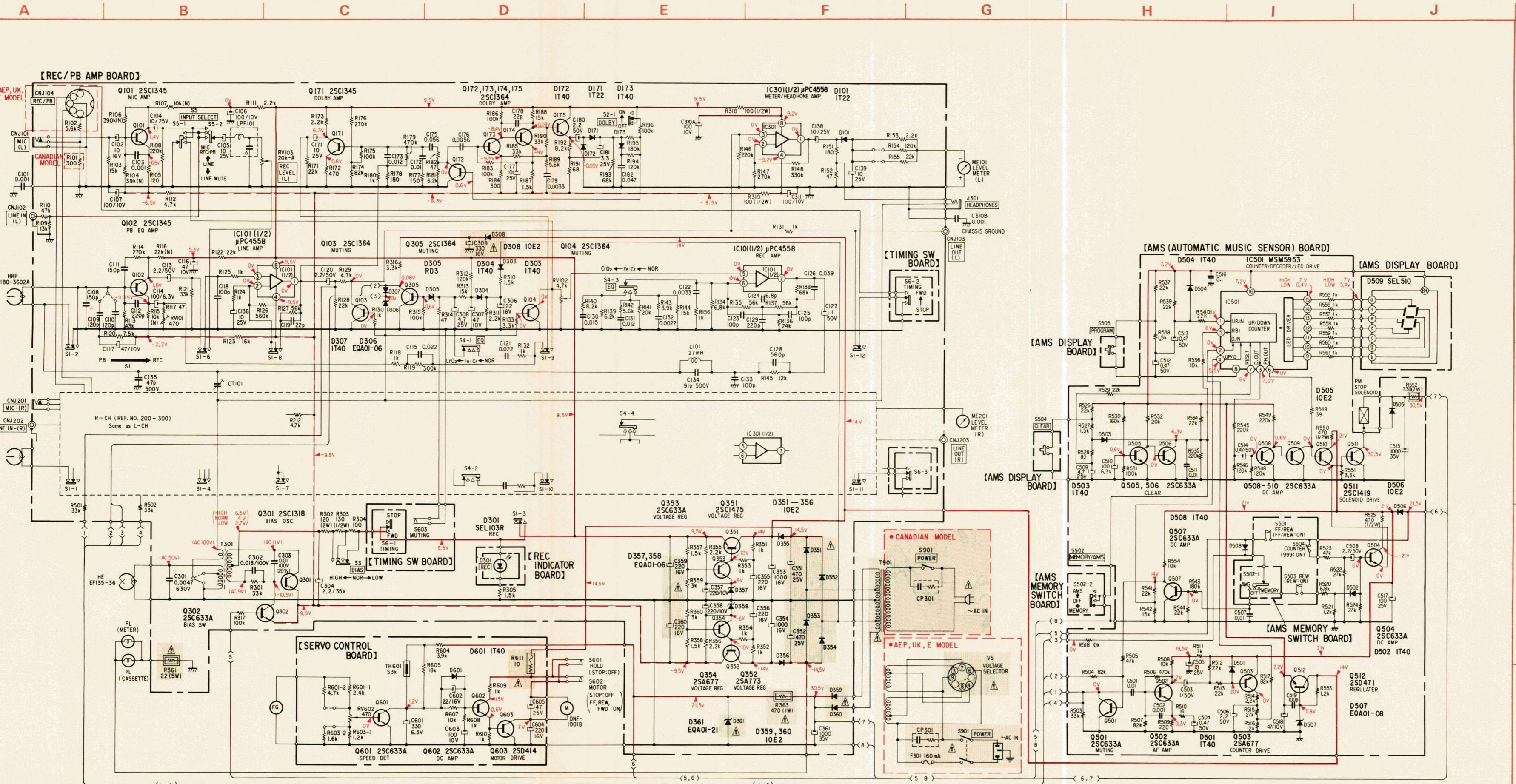
D359, 360, 505, 506 : 10E2

Q354, 503: 2SA678 (2SA677)





2. SCHEMATIC DIAGRAM



te:

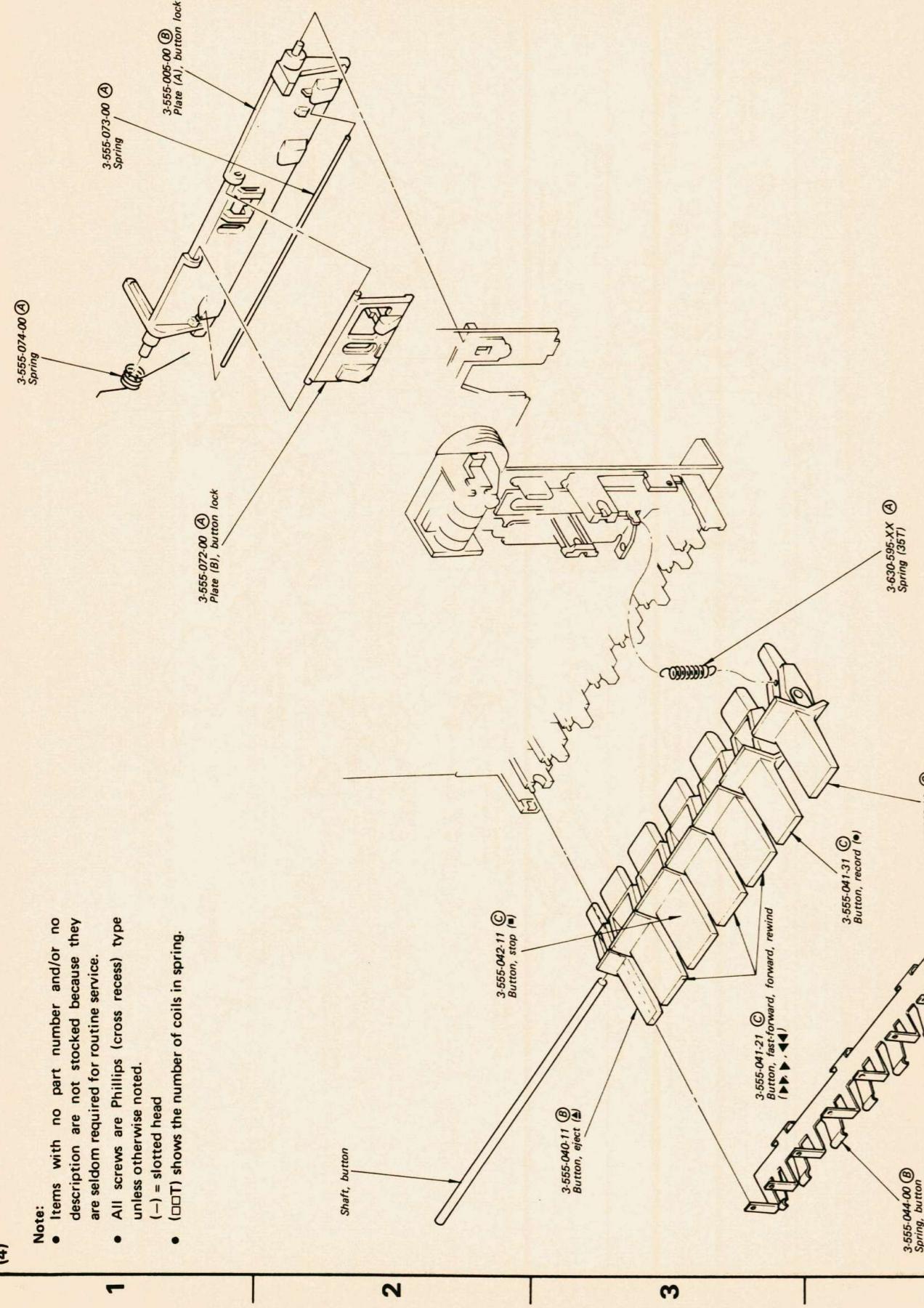
- capacitors are in μF and ceramic unless otherwise specified.
50WV or less are not indicated except for electrolytic capacitors : μF , elect = electrolytic
sistors are in ohms, $\frac{1}{2}\text{W}$ unless otherwise noted.
 000Ω , $M\Omega$: $1000\text{k}\Omega$
: nonflammable resistor.
: panel designation.
es are dc with respect to ground unless otherwise specified.
gs are taken with a 20,000-ohm-per-volt VOM.
: REC
e readings in the AMS board are taken under stop conditions and set S501 to off position.
e variations may be noted due to normal production tolerances.
: adjustment for repair.
: B+ bus.
: B- bus.

o.	Switch	Position
	REC/PB	PB
	DOLBY	OFF
	BIAS	NOR
	EQ	LOW
	INPUT SELECT	LINE
	TIMING	STOP
	HOLD	OFF
	MOTOR	OFF
	MUTING	OFF
	POWER	OFF

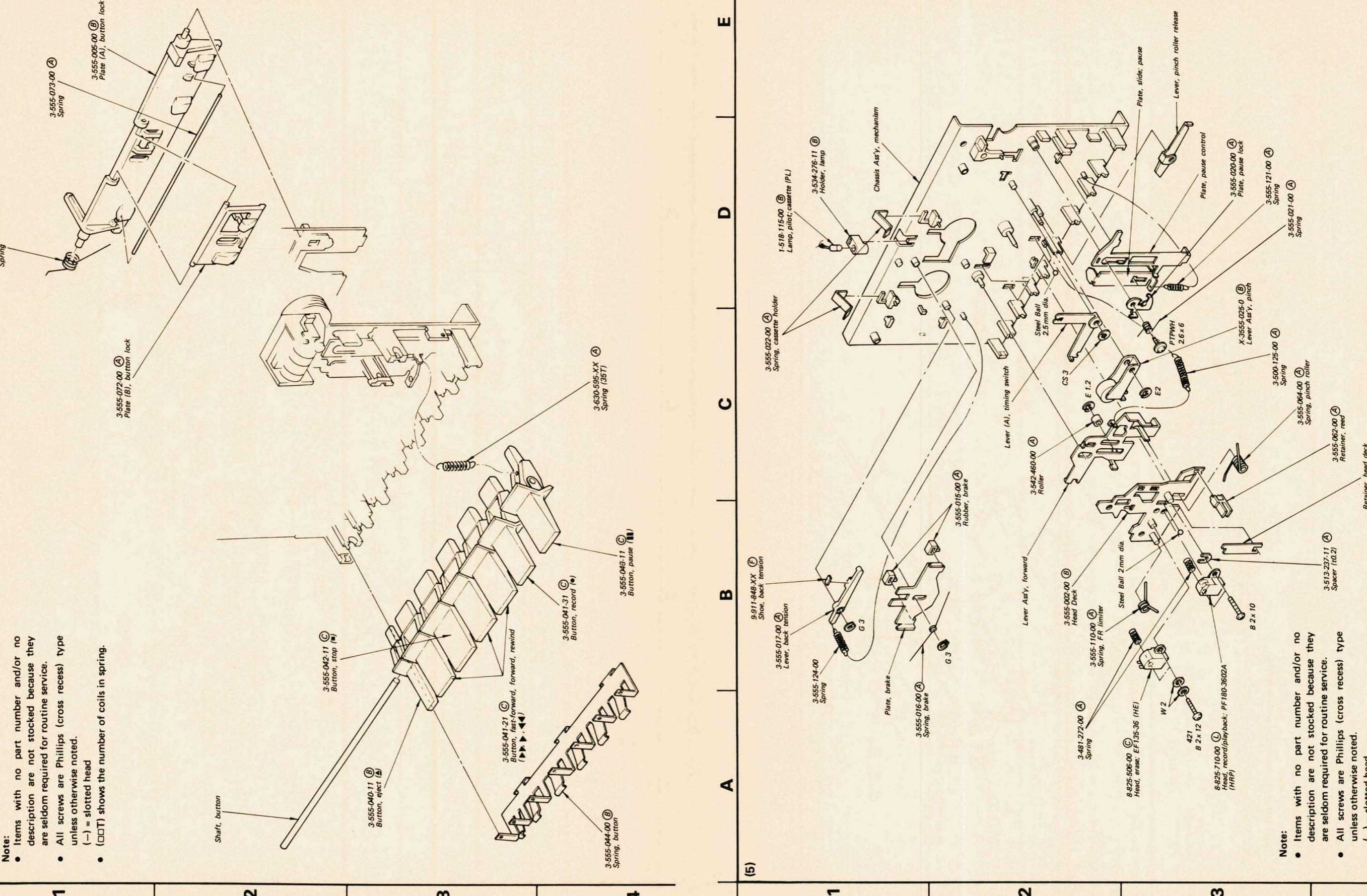
Note: The components identified by shading and mark
⚠ are critical for safety. Replace only with
part number specified.

te: Les composants identifiés par un trame et une marque  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (-) = slotted head
 - ($\square\Box T$) shows the number of coils in spring.



(4)



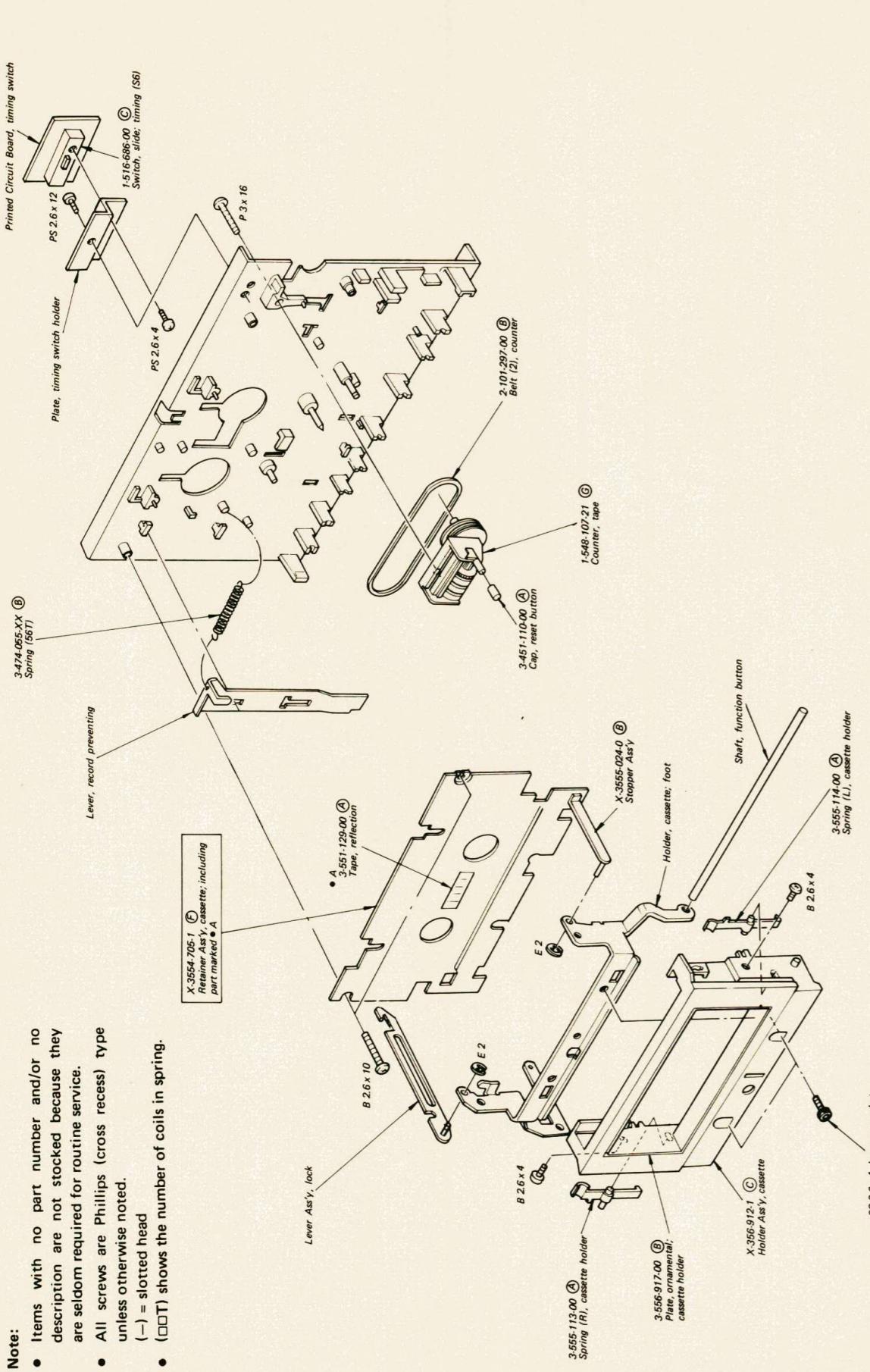
(5)

Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head

(6)

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (—) = slotted head
- (□□□) shows the number of coils in spring.



1

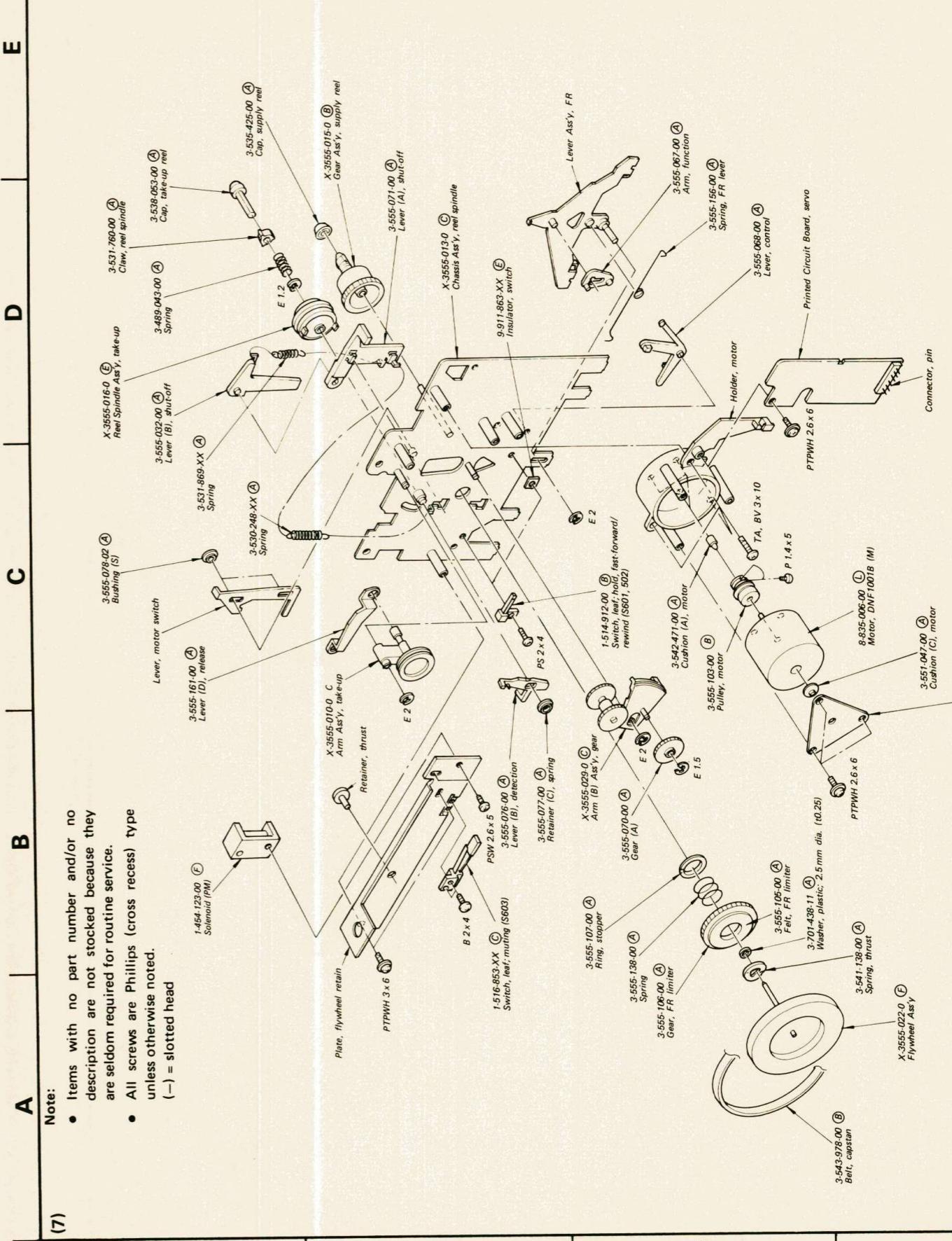
2

3

4

(7)

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (—) = slotted head
- (□□□) shows the number of coils in spring.



1

2

3

4

E
D
C
B
A

(8)

1

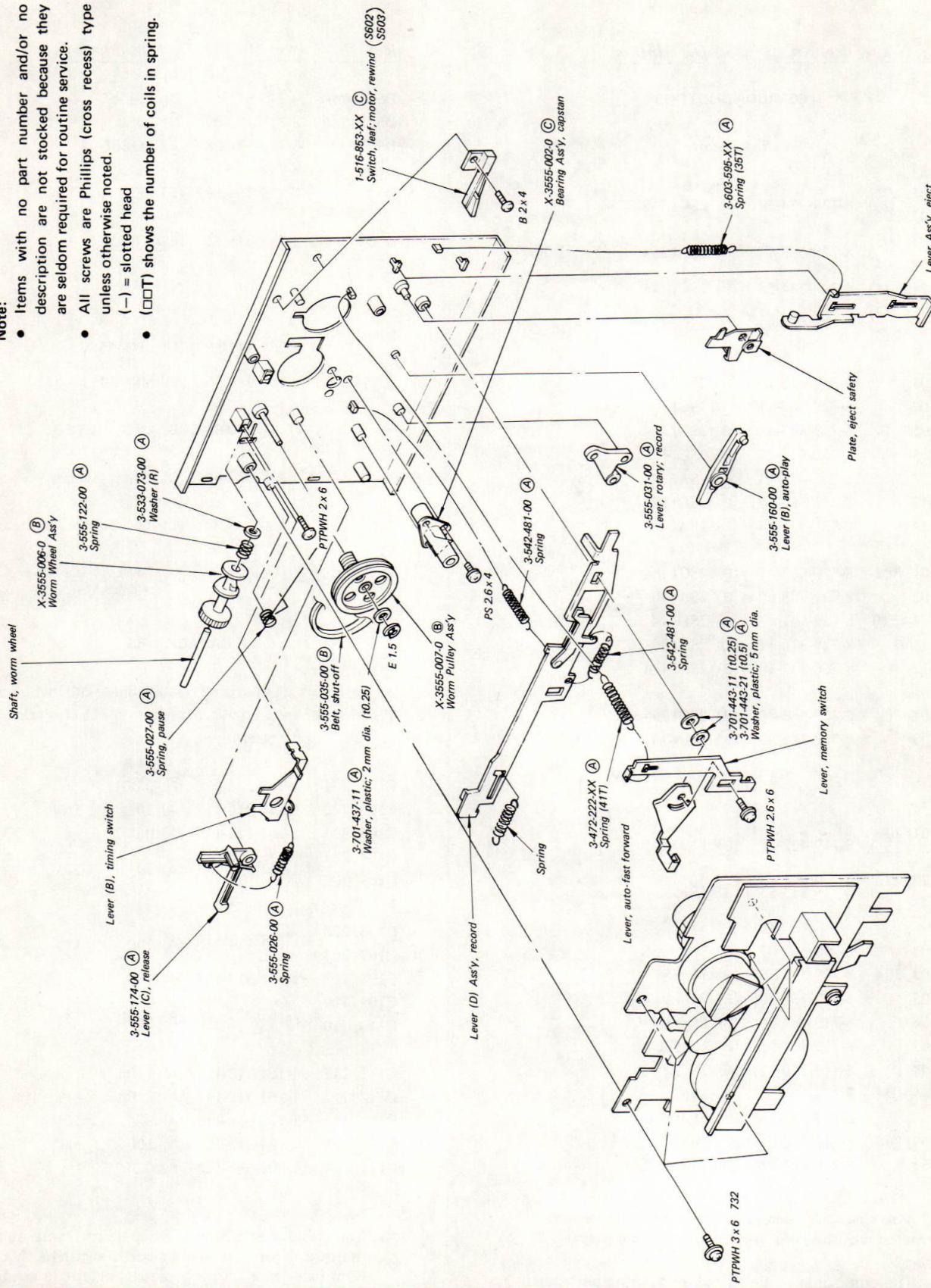
2

3

4

Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
(□□T) shows the number of coils in spring.



4. ELECTRICAL PARTS LIST

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
SEMICONDUCTORS					
Transistors					
Q101, 201 Q102, 202	8-729-334-58	(B) 2SC1345	⇒ D501-504 D505, 506	8-719-815-55 8-719-200-02	(B) 1S1555 (B) 10E2
Q103, 203 Q104, 204	8-729-663-47	(B) 2SC1364	⇒ D507 ⇒ D508	8-719-931-08 8-719-815-55	(B) EQB01-08 (B) 1S1555
Q171, 271 Q172, 272	8-729-334-58 8-729-663-47	(B) 2SC1345 (B) 2SC1364	D509 ⇒ D601	8-719-305-10 8-719-815-55	(E) SELS10 (B) 1S1555
Q175, 275					
⇒ Q301 ⇒ Q302 Q305 Q351 ⇒ Q352 ⇒ Q353 ⇒ Q354	8-760-413-10 8-729-663-47 8-729-663-47 8-760-413-10 8-729-468-43 8-729-663-47 8-727-788-00	(C) 2SC1475 (B) 2SC1364 (B) 2SC1364 (C) 2SC1475 (C) 2SA684 (B) 2SC1364 (B) 2SA678			
⇒ Q501, 502 ⇒ Q503 Q504-510 ⇒ Q511 ⇒ Q512	8-729-663-47 8-727-788-00 8-729-141-43 8-729-316-12 8-760-335-10	(B) 2SC1364 (B) 2SA678 (B) 2SD414 (D) 2SC1061 (B) 2SC1474			
⇒ Q601, 602 Q603	8-729-663-47 8-729-141-43	(B) 2SC1364 (B) 2SD414			
Diodes					
⇒ D101, 201 D171, 271 ⇒ D172, 272 D173, 273	8-719-422-21 8-719-815-55	(B) 1T22AM (B) 1S1555	C101, 201 C102, 202 C103, 203 C104, 204 C105, 205	1-161-323-11 1-121-916-11 1-161-323-11 1-121-398-11	(A) 0.001 (A) 10 (A) 0.001 (A) 10 16V elect
D301 ⇒ D303, 304 ⇒ D305 ⇒ D306 ⇒ D307 D308 D351-356 ⇒ D357, 358 D359, 360 ⇒ D361	8-719-301-03 8-719-815-55 8-719-133-00 8-719-931-06 8-719-815-55 8-719-200-02 8-719-200-02 8-719-931-06 8-719-200-02 8-719-931-21	(B) SEL103R (B) 1S1555 (B) RD3A (B) EQB01-06 (B) 1S1555 (B) 10E2 (B) 10E2 (B) EQB01-06 (B) 10E2 (B) EQB01-21	C106, 206 C107, 207 C108, 208 C109, 209 C110, 210	1-121-414-11 1-161-313-11 1-161-272-11	(A) 100 (A) 150p (A) 120p
			C111, 211 C112, 212 C113, 213 C114, 214 C115, 215	1-161-313-11 1-161-315-11 1-123-050-11 1-121-413-11 1-108-587-12	10V elect 50V elect 6.3V elect mylar

- ⇒: Due to standardization, interchangeable replacements may be substituted for parts specified in the diagrams.

Note: The components identified by shading and mark  are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par un trame et une marque  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C116, 216	1-121-352-11	(A) 47	10V	elect
C117, 217				
C118, 218	1-161-271-11	(A) 100p		
C119, 219	1-161-263-11	(A) 22p		
C120, 220	1-121-450-11	(A) 2.2	50V	elect
C121, 221	1-108-587-12	(A) 0.022		mylar
C122, 222	1-161-327-11	(A) 0.0033		
C123, 223	1-161-271-11	(A) 100p		
C124, 224	1-161-257-11	(A) 6.8p		
C125, 225	1-161-271-11	(A) 100p		
C126, 226	1-108-593-12	(A) 0.039		mylar
C127, 227	1-121-391-11	(A) 1	50V	elect
C128, 228	1-161-320-11	(A) 560p		
C129, 229	1-161-315-11	(A) 220p		
C130, 230	1-108-583-12	(A) 0.015		mylar
C131, 231	1-108-581-12	(A) 0.012		mylar
C132, 232	1-108-563-12	(A) 0.0022		mylar
C133, 233	1-161-271-11	(A) 100p		
C134, 234	1-107-168-11	(A) 91p	500V	mica
C135, 235	1-107-163-11	(A) 47p	500V	mica
C136, 236				
C138, 238	1-121-398-11	(A) 10	25V	elect
C139, 239				
C171, 271				
C172, 272	1-108-579-12	(A) 0.01		mylar
C173, 273	1-108-581-12	(A) 0.012		mylar
C175, 275	1-108-597-12	(A) 0.056		mylar
C176, 276	1-108-573-12	(A) 0.0056		mylar
C177, 277	1-121-398-11	(A) 10	25V	elect
C178, 278	1-161-263-11	(A) 22p		
C179, 279	1-108-567-12	(A) 0.0033		mylar
C180, 280	1-121-986-11	(A) 2.2	50V	elect
C181, 281	1-121-960-11	(A) 3.3	25V	elect
C182, 282	1-108-595-12	(A) 0.047		mylar
C301	1-129-710-11	(A) 0.0047	630V	Polyethylene
C302	1-106-202-12	(A) 0.018	100V	mylar
C303	1-129-701-11	(B) 0.01 ± 2%	100V	Polyethylene
C304	1-131-217-11	(B) 2.2	35V	elect
C306	1-121-479-11	(A) 22	16V	elect

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C307	1-121-352-11	(A) 47	10V	elect
C308	1-121-395-11	(A) 4.7	25V	elect
C309	1-121-521-11	(B) 330	16V	elect
C310B	1-102-074-11	(A) 0.001		
C310A, 311	1-121-414-11	(A) 100	10V	elect
C351, 352	1-123-336-11	(B) 470	25V	elect
C353, 354	1-123-324-11	(B) 1000	16V	elect
C355, 356	1-123-321-11	(A) 220	16V	elect
C357, 358	1-123-308-11	(A) 220	10V	elect
C359, 360	1-123-321-11	(A) 220	16V	elect
C361	1-123-349-11	(B) 1000	35V	elect
C501	1-108-579-12	(A) 0.01		
C503	1-121-391-11	(A) 1	50V	elect
C504	1-121-726-11	(A) 0.47	50V	elect
C505	1-121-398-11	(A) 10	25V	elect
C506	1-121-986-11	(A) 2.2	50V	elect
C507	1-108-579-11	(A) 0.01		mylar
C508	1-121-986-11	(A) 2.2	50V	elect
C509	1-121-395-11	(A) 4.7	25V	elect
C510	1-121-413-11	(A) 100	6.3V	elect
C511	1-108-579-12	(A) 0.01		mylar
C512	1-121-726-11	(A) 0.47	50V	elect
C513, 514	1-121-951-11	(A) 0.47	50V	elect
C515	1-121-388-11	(C) 1000	35V	elect
C516	1-108-603-12	(B) 0.1		mylar
C517	1-121-416-11	(A) 100	25V	elect
C518	1-121-352-11	(A) 47	10V	elect
C601	1-121-751-11	(B) 330	6.3V	elect
C602	1-121-479-11	(A) 22	16V	elect
C603	1-121-414-11	(A) 100	10V	elect
C604	1-121-421-11	(B) 220	16V	elect
C605	1-121-410-11	(A) 47	25V	elect
CT101,201	1-141-010-XX	(B)	Trimmer	

Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par un trame et une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
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RESISTORS

All resistors are in ohms. Common 1/4W carbon resistors are omitted. Refer to the list on the last page for their part numbers.

R302	1-217-225-11	(B) 120	2W	wirewound (nonflammable)
R303	1-244-852-11	(A) 130	1/2W	carbon
R318, 319	1-244-849-11	(A) 100	1/2W	carbon
R361	▲ 1-206-566-11	(B) 22	5W	metal oxide (nonflammable)
R363	▲ 1-213-139-11	(A) 470	1W	metal oxide (nonflammable)
R525, 550	1-244-865-11	(A) 470	1/2W	carbon
R552	1-206-652-11	(A) 330	2W	metal oxide (nonflammable)
R611	▲ 1-217-387-11	(B) 10	1/4W	fusible (nonflammable)
RV101, 201	1-224-641-XX	(B) 470, adjustable; playback gain		
RV102, 202	1-224-644-XX	(B) 4.7k, adjustable; record gain		
RV103, 203	1-226-207-00	(E) 20k(A), variable; REC LEVEL		
RV602	1-224-630-00	(B) 470, adjustable; tape speed		

SWITCHES

S1	1-516-263-00	(C) Slide, record/playback
S2	1-552-367-00	(C) Lever-slide, DOLBY NR
S3	1-552-368-00	(C) Lever-slide, BIAS
S4	1-552-366-00	(C) Lever-slide, EQ
S5	1-552-543-00	(C) Lever-slide, INPUT SELECT
S6	1-516-686-00	(C) Slide, TIMING
S501	1-552-542-00	(B) Slide, MEMORY/AMS
S502	1-514-912-00	(B) Leaf, fast forward-rewind
S503	1-516-853-XX	(C) Leaf, rewind
S504, 505	1-552-541-21	(B) Push, PROGRAM CLEAR
S601	1-514-912-00	(B) Leaf, hold
S602	1-516-853-XX	(C) Leaf, motor
S603	1-516-853-XX	(C) Leaf, muting

Note: The components identified by shading and mark ▲ are critical for safety. Replace only with part number specified.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
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S901	▲ 1-552-018-00	(C) Pushbutton, POWER (Canadian model)
S901	▲ 1-552-206-00	(D) Pushbutton, POWER (AEP, UK, E model)

MISCELLANEOUS

CNJ101,201	1-507-525-00	(C) Jack, mic
CP301	▲ 1-231-057-31	(B) CR Encapsulated Component (AEP, UK model)
CP301	▲ 1-231-341-21	CR Encapsulated Component (Canadian model)
F	▲ 1-532-079-00	(A) Fuse, 0.16A
HE	8-825-506-00	(C) Head, erase; EF135-36
HRP	8-825-710-00	(L) Head, record/playback; PF180-3602A
J301	1-507-507-00	(B) Jack, headphone
L101, 201	1-407-211-XX	(B) Microinductor 27mH
M	8-835-006-00	(L) Motor, DNF-1001B
ME101,201	1-520-342-00	(L) Meter, level
PL	1-518-115-00	(B) Lamp, pilot; 8V 5mA; cassette
PL	1-518-324-00	(B) Lamp, pilot; 8V 300mA; METER
PM	1-454-123-00	(F) Solenoid
TH601	1-800-200-00	(A) Thermistor, S-3K
VS	▲ 1-552-026-00	(E) Voltage Selector (AEP, UK, E model)

1-507-531-21	(C) Pin Jack (Canadian model)
▲ 1-509-546-00	(C) Connector, 3p; AC IN (AEP, UK, E model)
1-536-501-21	(D) Plate, pin jack (AEP, UK, E model)
1-536-531-21	Plate, pin jack (Canadian model)
▲ 1-534-986-XX	Cord, power (Canadian model)

Note: Les composants identifiés par un trame et une marque ▲ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

ACCESSORY & PACKING MATERIALS

<u>Part No.</u>	<u>Description</u>
X-3701-105-0	(A) Tips Ass'y, head cleaning
1-534-049-31	(F) Cord, connection; RK-74H
1-534-819-00	⚠ (G) Cord, power (UK model)
3-550-770-00	(B) Cushion (A), lower
3-552-147-00	(B) Cushion (A)
3-552-148-00	(B) Cushion (B)
3-558-914-00	(D) Carton
3-701-630-00	(A) Bag, polyethylene
3-701-684-11	(A) Card, voltage indication (AEP, UK, E model)
3-770-570-11	(D) Manual, instruction
3-793-828-11	(A) Card, caution
3-793-956-31	Warranty Card (Canadian model)
4-891-037-00	(B) Bag, polyethylene

Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par un trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

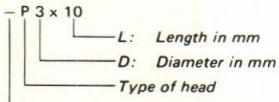
1/4 WATT CARBON RESISTORS A

Note: Circled letter A is applicable to European models only.

Ω	Part No.										
1.0	1-244-601-11	10	1-244-625-11	100	1-244-649-11	1.0k	1-244-673-11	10k	1-244-697-11	100k	1-244-721-11
1.1	1-244-602-11	11	1-244-626-11	110	1-244-650-11	1.1k	1-244-674-11	11k	1-244-698-11	110k	1-244-722-11
1.2	1-244-603-11	12	1-244-627-11	120	1-244-651-11	1.2k	1-244-675-11	12k	1-244-699-11	120k	1-244-723-11
1.3	1-244-604-11	13	1-244-628-11	130	1-244-652-11	1.3k	1-244-676-11	13k	1-244-700-11	130k	1-244-724-11
1.5	1-244-605-11	15	1-244-629-11	150	1-244-653-11	1.5k	1-244-677-11	15k	1-244-701-11	150k	1-244-725-11
1.6	1-244-606-11	16	1-244-630-11	160	1-244-654-11	1.6k	1-244-678-11	16k	1-244-702-11	160k	1-244-726-11
1.8	1-244-607-11	18	1-244-631-11	180	1-244-655-11	1.8k	1-244-679-11	18k	1-244-703-11	180k	1-244-737-11
2.0	1-244-608-11	20	1-244-632-11	200	1-244-656-11	2.0k	1-244-680-11	20k	1-244-704-11	200k	1-244-728-11
2.2	1-244-609-11	22	1-244-633-11	220	1-244-657-11	2.2k	1-244-681-11	22k	1-244-705-11	220k	1-244-729-11
2.4	1-244-610-11	24	1-244-634-11	240	1-244-658-11	2.4k	1-244-682-11	24k	1-244-706-11	240k	1-244-730-11
2.7	1-244-611-11	27	1-244-635-11	270	1-244-659-11	2.7k	1-244-683-11	27k	1-244-707-11	270k	1-244-731-11
3.0	1-244-612-11	30	1-244-636-11	300	1-244-660-11	3.0k	1-244-684-11	30k	1-244-708-11	300k	1-244-732-11
3.3	1-244-613-11	33	1-244-637-11	330	1-244-661-11	3.3k	1-244-685-11	33k	1-244-709-11	330k	1-244-733-11
3.6	1-244-614-11	36	1-244-638-11	360	1-244-662-11	3.6k	1-244-686-11	36k	1-244-710-11	360k	1-244-734-11
3.9	1-244-615-11	39	1-244-639-11	390	1-244-663-11	3.9k	1-244-687-11	39k	1-244-711-11	390k	1-244-735-11
4.3	1-244-616-11	43	1-244-640-11	430	1-244-664-11	4.3k	1-244-688-11	43k	1-244-712-11	430k	1-244-736-11
4.7	1-244-617-11	47	1-244-641-11	470	1-244-665-11	4.7k	1-244-689-11	47k	1-244-713-11	470k	1-244-737-11
5.1	1-244-618-11	51	1-244-642-11	510	1-244-666-11	5.1k	1-244-690-11	51k	1-244-714-11	510k	1-244-738-11
5.6	1-244-619-11	56	1-244-643-11	560	1-244-667-11	5.6k	1-244-691-11	56k	1-244-715-11	560k	1-244-739-11
6.2	1-244-620-11	62	1-244-644-11	620	1-244-668-11	6.2k	1-244-692-11	62k	1-244-716-11	620k	1-244-740-11
6.8	1-244-621-11	68	1-244-645-11	680	1-244-669-11	6.8k	1-244-693-11	68k	1-244-717-11	680k	1-244-741-11
7.5	1-244-622-11	75	1-244-646-11	750	1-244-670-11	7.5k	1-244-694-11	75k	1-244-718-11	750k	1-244-742-11
8.2	1-244-623-11	82	1-244-647-11	820	1-244-671-11	8.2k	1-244-695-11	82k	1-244-719-11	820k	1-244-743-11
9.1	1-244-624-11	91	1-244-648-11	910	1-244-672-11	9.1k	1-244-696-11	91k	1-244-720-11	910k	1-244-744-11

HARDWARE NOMENCLATURE

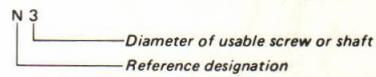
Screw:



Indicated slotted-head only.

Unless otherwise indicated, it means cross-recessed head (Phillips type).

Nut, Washer, Retaining ring:



Reference Designation	Shape	Description	Remarks
SCREWS			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-fillister-head screw	
RF		fillister-head screw	
BV		braizer-head screw	

Reference Designation	Shape	Description	Remarks
SELF-TAPPING SCREWS			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
SET SCREWS			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
NUT			
N		nut	
WASHERS			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
RETAINING RINGS			
E		retaining ring	
G		grip-type retaining ring	

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